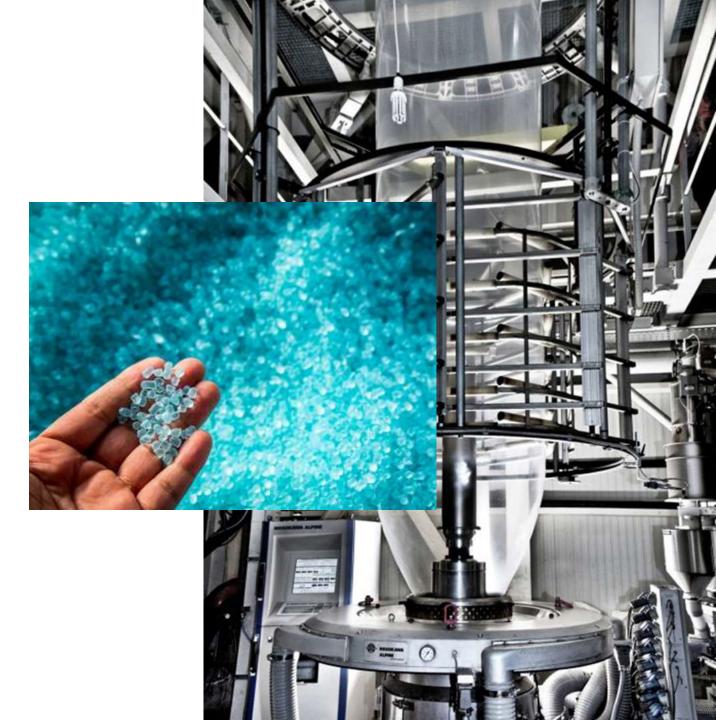


The Art of Plasticity











## Mantzaris S.A in a Nutshell





126 employees



~ 5%

Avg Annual Growth



1991

Established



24 M Euros

2018



### **HEADQUARTERS**

Zevgolatio, Korinthias

**Exports Office** 

**Athens Greece** 



2.6 M Euros

**CAPEX 2019** 





### **Production Equipment**

- ☐ 7 blown-film extrusion lines
- ☐ 5 blown-film co-extrusion lines
- ☐ 4 Waste bag production lines
- ☐ 1 Product line of drip pipe
- 2 bottom weld sack machines
- ☐ 3 Carrier-bag production lines
- ☐ 1 recycling line











# Rely on a strategic partner

- Nominal Capacity of 17.000tns of PE production annually
- Tailor Made solutions based on customer's needs
- Constant investment for new state of the art production lines and R&D
  - 2 Alpina Hosokawa 3 layer
  - 1 Alpina Hosokawa MDO
  - 1 Reifenhauser 3 layer line
- Strick Quality assurance protocols











# **Environmental Footprint**







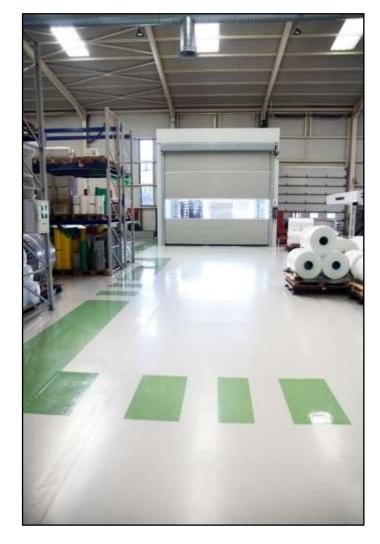








## Controlled Production Environment



















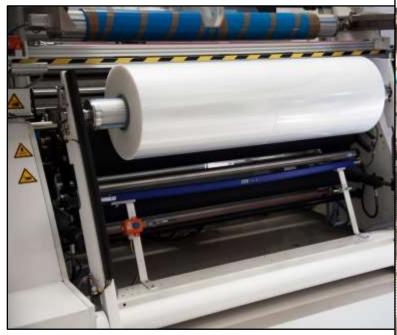


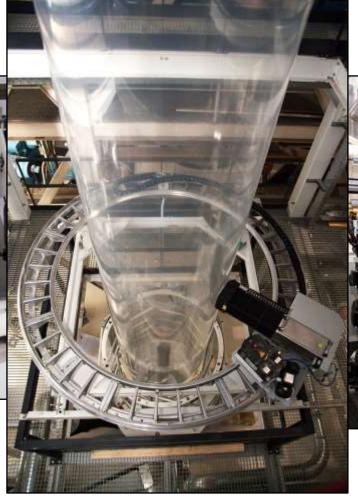














































# In Situ Recycling Units



















# Quality control

## **Quality Control**

- Top quality raw materials (REACH / MSDS)
- · Quality Management certification according to
  - ISO 9001:2015
  - ISO 22000:2005
  - ISO 14001:2015
- Suppliers' evaluation

### **EQC (Eurofilm Quality Control) according to accredited Standards**

Thickness/µm, Width/cm, Weight/g/qm,

Corona Treatment/dyn

### **ISO 527**

Tensile Strength MD-TD/N/qmm
Tensile Yield MD-TD/qmm
Elongation MD-TD/%

ISO 8295

Coefficient of Friction











# Eurofilm Added Value Platform



# Eurofilm Agricultural Products













# Low Cover Products











## Low Cover Products

- Filman: Transparent film for agricultural use.
- Black Filman: Film for agricultural use.
- **Linman:** Transparent film of increased mechanical resistance and up to 15% reduced cover cost per acre due to lower thickness.
- Linman plus: Land cover black film from high quality raw materials, where new technology is implemented, ultra thin for reduced cover cost per acre.
- **Thermic**: Low cover film of high transparency. Offers the best thermal properties of the market for early crops.
- Thermic Silver: Thermic film for cooling.

#### Brown Ground film :

High quality raw materials are used. It contains color masterbatches with UV stabilizers. Diffuses the heat up to 10 cm depth into the soil. For the best protection and earliness of plant.

### Silver Black Ground film :

Stabilized film having silver color in the up-side, to reflect the light, resulting in improved earliness and uniform color of the fruit.











## Low Cover Products

Thermic for curtain: High performance thermo-curtain film

Width: up to 5,30mThickness: 50 microns

Duration: inside the green house 5-6 months

during the winter

Eurotherm W for curtain: High performance, long lasting thermo-curtain film

Width: up to 7mThickness: 50 microns

Duration: inside the green house 2 seasons of 5-6 months

during the winter.

Eurotherm 1W for curtain: High performance, long lasting thermo-curtain film

Width: up to 7mThickness: 50 microns

Duration: inside the green house 3 seasons of 5-6 months

during the winter.









# Greenhouse Products











## Greenhouse Products

•Eurostar : Duration of 8-10 months

•Eurostar 1: Duration of 12 months

•Eurostar 2: Duration of 21-24 months

•Eurostar 3: Duration of 33-36 months

**Eurostar 1w:** White, duration of 12 months

•Eurostar 2w: White, duration of 24 months

•Eurostar 3w: White, duration of 36 months

#### **KEY PROPERTIES:**

Reduced solar spectrum

Reduction of pesticides Use

### **UVA, UVB Filters**

Increased Solar radiation protection

### **Light Diffusion and uniform distribution**

Helps plants grow evenly













## Greenhouse Products

Thermic Green house film absorbs the day heat and diffuses it in the green house during the night.

Enhancing plant growth by preserving high temperature in the greenhouse even in the night.

- Eurotherm 1W: Duration of one cultivation season 12 months
- Eurotherm 2W: Duration 24 months
- Eurotherm 3W: Duration 36 months
- 4 PLUS: Transparent as glass, use of high technology raw materials (next generation)



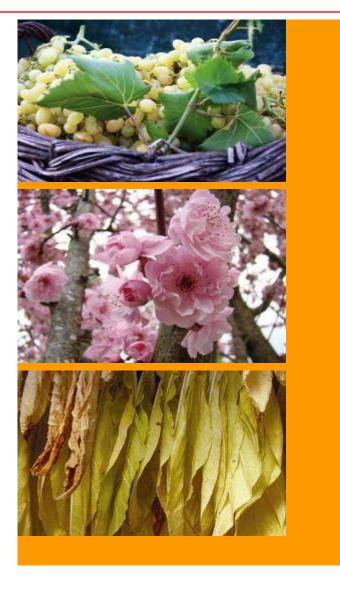






# General Agricultural Products

- Vineyards
- Pomegranate
- Cherry trees
- Tobacco drying
- Raisin drying









# General Agricultural Products

- Black White film
- General agricultural use, multi layer structure
- Plain, black or colored film for agricultural use
- Water tank membrane











# General Agricultural Products

## Agrostretch

### Colors:

White

Black

Green

## **PACKING:**

1 ROLL/CARTON 24 CARTONS/PALLET

### **DIMENSIONS:**

WIDTH: 250mm / 375mm / 500mm /

750 mm

LENGTH: 1500m / 1800m























## Waste bags with or without string

Full range of dimensions, plain or printed

### Indicative items:

- WC or office bag: 45X50 without string, star sealed.
- For kitchen use: 52X75 and 54X80 with string.
- Large: 70X100 with string.

Bag color, dimensions, additives & packaging















## HDPE – LDPE carrier bags:

### SUPER MARKET SHOPPING BAGS

A complete range of waste bags is produced from modern materials that provide high mechanical strength and watertight welds, with or without heavy-duty cord and bags, with the ability to print and package with each customer's brand name and the dimensions, colors and fragrances.

- Super mini (No 35)
- Mini (No 40)
- Medium (No 48)
- Large(No 6o)

Available in 25 kg packages or according to customer request. Produced in different colors

#### PASTRY HIGHLY TRANSPARENT BAGS

Pastry shopping bag of high transparency with customer logo.

### **SOFTLOOP + HOODED**

It is produced in various colors, simple or printed, according to customer requirements.











## **Personal Care Products**

Materials for the manufacture of personal hygiene items such as diapers, sub-bands, etc. which we provide printed or imprinted. Choose from our available products.

### **Properties:**

- high mechanical properties
- breathing capability
- · exceptional sticking ability
- Rigidity
  - Widths: 20 cm 100 cm
  - Thickness: 12μm 25 μm
  - Up to 6 color printing
  - Corona Treatment











Eurofilm Mantzaris (Non – Breathable)			Lay - Flat			
Property	Direction	Unit	Standard			Hygiene 80/22
Width		cm	EQC*	60 +/- 1	65 +/- 1	80 +/- 1
Thickness		microns	EQC*	18 +/- 4%	22 +/- 4%	22 +/- 4%
Weight		g/m2	EQC*	18 +/- 4%	22 +/- 4%	22 +/- 4%
Density		g/cm3	ISO 527	1 +/- 0,7%	1 +/- 0,7%	1 +/- 0,7%
Tensile strength at Break	MD	N/mm2	ISO 527	16 +/- 2	19 +/- 2	19 +/- 2
	TD	N/mm2	ISO 527	13 +/- 2	15 +/- 2	15 +/- 2
Tensile Yield	MD	N/mm2	ISO 527	15 +/- 2	18 +/- 2	18 +/- 2
	TD	N/mm2	ISO 527	11 +/- 2	13 +/- 2	13 +/- 2
Elongation	MD	%	ISO 527	380 +/- 12%	440 +/- 12%	440 +/- 12%
	TD	%	ISO 527	590 +/- 12%	630 +/- 12%	630 +/- 12%
Friction Co-Eficient Untreated Area			ISO 8295		0,28-0,33	
Friction Co-Eficient Treated Area			ISO 8295		0,30-0,35	











Eurofilm Mantzaris (Non – Breathable)			Hygiene LD White 180/22 Gusset			
Property	Direction	Unit	Standard	90/61/22		
Width		cm	EQC*	180 +/- 0,7%	A=61cm	
Length A		cm	EQC*	61 +/- 1%	•	
Length B		cm	EQC*	14,5 +/- 2%		
Length C		cm	EQC*	32 +/- 2%		
Thickness		microns	EQC*	22 +/- 4%		
Weight		g/m2	EQC*	21,3 +/- 4%		
Density		g/cm3	ISO 527	0,97 +/- 0,7%		
Tensile strength at Break	MD	N/mm2	ISO 527	21 +/- 2		
	TD	N/mm2	ISO 527	14 +/- 2		
Tensile Yield	MD	N/mm2	ISO 527	19 +/- 2	◆ →     B= 14.5cm	
	TD	N/mm2	ISO 527	13 +/- 2	b= 14.3011	
Elongation	MD	%	ISO 527	420 +/- 12%	C=32cm	
	TD	%	ISO 527	650 +/- 12%	A00000000	
Friction Co-Eficient Untreated						
Area			ISO 8295		0,29-0,35	
Friction Co-Eficient Treated						
Area			ISO 8295		0,28-0,34	











## **BREATHABLE FILM**

## **MDO** production line

Breathable film in various widths and thicknesses

PE breathable film for diapers

**WVTR** (Lyssy g/m2/24h) for film 14 GSM = 2.079**Deviation of film thickness** =  $\pm$  5 to 7% **Tensile Strength at Break** (MD) = 35 N/mm2 **Coefficient of Friction** = 0,23 - 0,28













Eurofilm Mantzaris			Hygiene LD Breathable White Lay Flat		
Property	Direction	Unit	Standard	80/15	
Width		cm	EQC*	80 +/- 1%	
Thickness		microns	EQC*	15 +/- 7%	
Weight		g/m2	EQC*	15 +/- 4%	
Density		g/cm3	ISO 527	1 +/- 0,7%	
Tensile strength at Break	MD	N/mm2	ISO 527	25+/- 2	
	TD	N/mm2	ISO 527	8+/- 2	
Tensile Yield	MD	N/mm2	ISO 527	24,5 +/- 2	
	TD	N/mm2	ISO 527	5,5 +/- 2	
Elongation	MD	%	ISO 527	18	
	TD	%	ISO 527	206	
Friction Co-Eficient Untreated		•			
Area			ISO 8295	0,23-0,28	
WVTR (lyssy, 38 C, 80%RH)			WSP		
	g/m2/day		70.6	2000-3000	











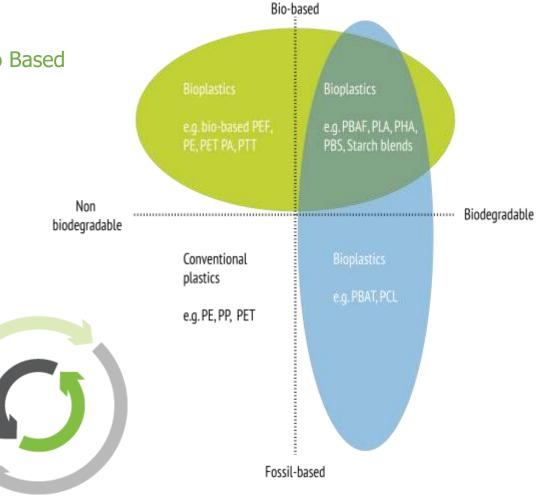
## **Moving towards a Green Bio Friendly future**

Eurofilm actively invests in R&D focused in the promotion of Bio Based Raw materials suitable to follow EN 13432 requirements for:

- Compostable
- Home Compostable















## **Boat protection film**

For protection of new boats, during transportation and storage. Also, after maintenance work.

### **General features**

Standard UV protection is for 8 months at 140 kLys, but Longer protection can be achieved upon demand.

Width: from 6 to 10 meters

Thickness: up to 300 µm

**Length:** Dimensions can vary according to customers request.





















## **Packaging Film**

- Shrink film
- Anti-stick shrink film
- Paper like film
- Peel able film
- Film for automated packaging











#### **Shrink hood film:**

LDPE thermo shrink (in tabular form) is used for automated packaging of various products on pallets. It enables stability of pallets in storage and transportation. Additionally, it protects your products from dust, dirt, water, weather conditions and damage.

On yours request, we can print up to 6 colours on this type of shrink hood film, and give you up to 12 months of increased UV protection.

#### **Stretch Hood Film**

Multilayer film suitable for automatic high speed packaging lines (palletizers).

Key properties:

Stability of the pallet

Economy (less weight per pallet)

Flexibility – one size film can wrap pallets of various sizes

Transparency - security

High packaging speed

Energy saving

Waterproof and sun protection

Mostly used for pallets of piled sacks with goods, bottles, domestic appliances, bricks, etc.











#### STRETCH FILM FOR MANUAL APPLICATION

Width: 50cm

Thickness: Апо 17 – 23 microns

Weight/Rol: 2,3 kg approx.

#### STRETCH FILM FOR MACHINE APPLICATION

Width: 50cm

Thickness: Апо 17 – 23 microns

Weight/Rol: 2,3 kg approx.

### • BL

Better pallet tightening .One adhesive surface. Packaged pallets do not stick to each other Absence of the usual 15µm film noise. Low unfolding intensity to keep the manual stretch film impact minimum. Thinner so that fewer grams per pallet (215gr/pallet) are required











### **Printed/plain film for Automatic Packaging lines**

- Suitable for packaging lines without shrink oven.
- Close collaboration with customers ensures the creation of optimal design for a high quality printed packaging.
- Careful selection of ink quality and standardized testing of the printing process help us deliver great prints. Our sophisticated procedures in compliance with ISO 9001/2000 ensure high quality and perfect repeatability.
- Printing applications may be on a wide variety of materials, having different mechanical and optical properties depending on the end –use requirements.
   Typical materials used are polyethylene (LDPE, LLDPE, HDPE), of polypropylene (CAST PP, OPP) polyester (PET), paper etc.

Main packaging applications are: paper and clothing industry, food packaging, personal care and consumer goods, bakery & confectionery products, pharmaceuticals, pesticides, cleaning products











#### Plain / Printed Packaging for Bulky Items

- Printed film in rolls (sheet or tube) up to 2,5 m wide.
- Printed pallet-bags simple, shrink or stretch.
- Single or multilayer (COEX) films produced in various dimensions and thickness using special PE brands, leading to products with a wide variety of features (mechanical resistance, protection from UV radiation for outdoor storage, color, etc.)
- Meet branded packaging needs of various markets such as: building insulation materials, furniture, mattresses, timber, construction materials, chemicals, detergents, fertilizers, provender, fish feed, and many other products delivered on pallets providing not only protection and stability but also advertising during transportation.









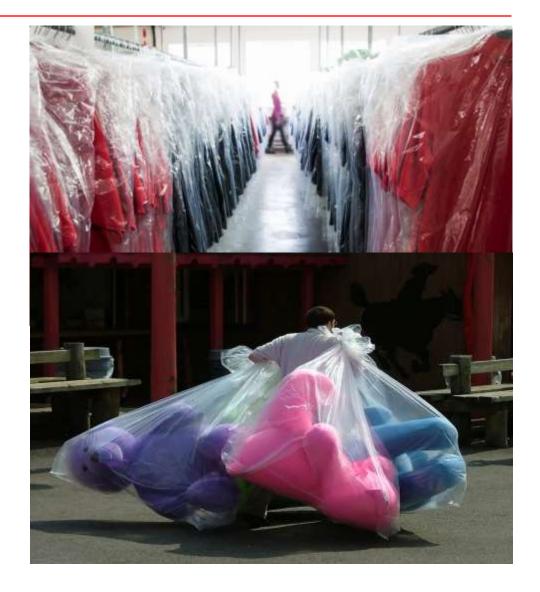


### **Packaging bags Printed / Plain**

LDPE or HDPE in wide range of dimensions and colors.

#### Available in stock:

- General use small bag (3,5 μm)
- Mattress bag (single double)
- Clothes & Suit bag
- Carpet Bag
- Debris bag, transparent of high strength (Packages of 25 Kg)











### **Big Bags:**

For protection of pallets or bulky items

Types available:

- Regular, for 4-6 months outdoor storage.
- UV-stabilized for longer periods of outdoor use, according to customer needs and specific requirements of application.

Welding width: up to 2 meters











#### **Heavy Duty Bags**

- Ready-to-use bags or
- Rolls (tube or sheet) to be processed at customer's premises (appropriate packaging equipment required).

#### **Key Properties**

- Use special types of materials (LD-HD-LLDPE, PP).
- Implement advanced production processes for a high performance product.
- Excellent physical and mechanical properties (high strength, elasticity, friction coefficient, appealing appearance).
- Improve appearance of the packaged product and increase customer preference by printing high resolution designs on the packaging.
- Application of special surface treatment to create repousse anti-slip stripes that improve pallet stability.

Mostly used for packaging of fertilizers, detergents, provender, fish feed, molds, etc.













## Lamination Film

#### **EURO 2SLL 40AC**

Polyethylene lamination transparent film with highly adhesive properties for flow-pack machines. Used with polyethylene and polypropylene . Suitable for packaging food products such as rise, beans, etc.

#### **Types of film:**

FT EURO 2SLL40AC

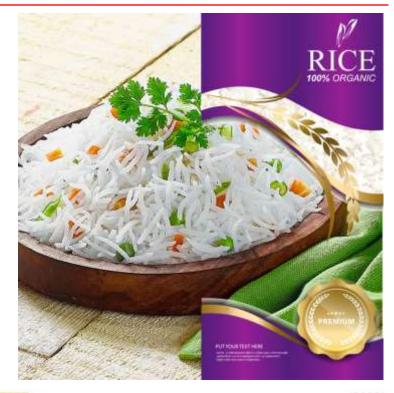
FT EURO 2SLL40ACA - Anti-Fog

FT EURO 2SLL40ACH - High-Slip

FT EURO 2SLL40ACW - White

#### CHEMICAL CHARACTERISTICS OF RAW MATERIAL

- Standard technical specifications
- •Approved for food packaging according the (EU) Regulation No 10/2011 (14.1.2011) and its amendments on the suitability of food contact materials.
- •Absence of heavy metals (Cd, CrVI, Pb, Hg) regulation 94/62 / EC















## Lamination Film

#### **EURO 2SLL 80AC**

High quality film for triplex use (polyester-aluminumpolyethylene). Used in packages of products such as coffee, wet wipes, etc.

#### **Types of film:**

FT EURO 2SLL80AC

FT EURO 2SLL80ACA – **Anti-Fog** 

FT EURO 2SLL80ACH - High-Slip

FT EURO 2SLL80ACW - White













## Lamination Film

#### **EURO 2SLL 100AC**

High quality film for difficult and demanding applications, with quick and safe welding. Used in packages of products such as soap, oil containing products etc.

#### **Types of film:**

FT EURO 2SLL100AC FT EURO 2SLL100ACA – **Anti-Fog** FT EURO 2SLL100ACH – **High-Slip** FT EURO 2SLL100ACW – **White** 

## NEW HD SHEET WITH 2LD OR LLD IN OUTER LAYERS

Suitable for cornflakes packaging, mesh bag handles, etc.

**EASY PEEL 20AFFD:** Lamination film of high requirements for the use of food packages (e.g. Cheese), requiring very good adhesion and relatively easy peel-opening. The adhesive substrate can be polypropylene (PP) or HDPE.

**EASY PEEL (easy open):** Lamination film for use in polyethylene food packaging. where very good PE to PE adhesion is required and relatively easy peel-opening



























### **Advantages of Eurofilm Evo Lamination Film**

- Highest film quality regarding flatness, camber & Curl
  - Higher printing, lamination and roll quality
  - Faster converting speeds
  - Less curling of laminates
- No negative influence on the thickness profile due to minimal stretching

#### **Improvement of camber**

- Less edge trim during converting
- Less wrinkles in lamination process
- Better sealing quality in FFS machines

# Improvement of lamination • quality

Waste savings in FFS machines due to less film camber

- Reduction of curling
- Significantly improved converting quality which results in lower final production waste.
- Reduction of adhesive = sustainable
   T.C.O savings

# Improvement of printing quality (flexo)

- Dot gain improvements result in more precise color register with less printing impression which significantly improves plate life.
- Up to 30% higher printing speed with constant print quality, and printing cost savings.









### **Evo Lamination Film**

Run your press at full speed with perfect print quality!

### Highest Film Quality without camber, curl & bagginess

- Higher printing, lamination & roll quality
- Faster converting speeds
- Less curling of laminates









## The Future of Packaging

### **Recyclable Mono-Material Films**

### Moving towards a Sustainable Bio Friendly future in Packaging

Multi-Material film structures provide a wide range of protective and functional properties in flexible packaging applications

#### **However:**

Multi-Material film structures are **not recyclable** 

Eurofilm invests in R&D focused in the promotion solutions that enable:

- Reduced material consumption
- Full product recyclability
- Use of Recycled materials
- Use of Renewable materials



















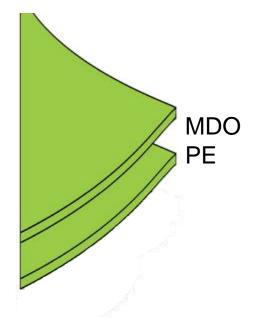






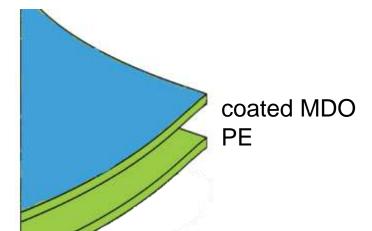
#### **Water vapor barrier**





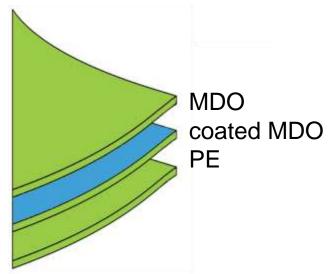
#### Medium oxygen and water

coated MDO + PE



#### High oxygen and water vapor

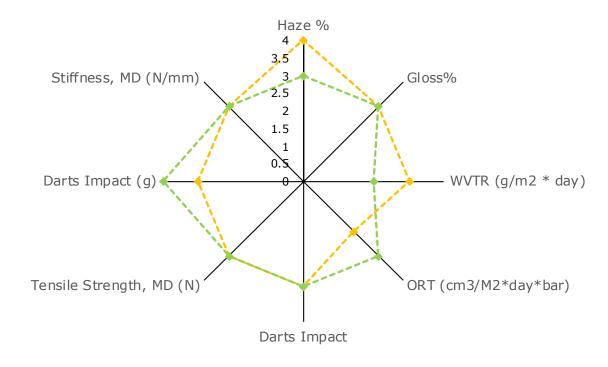
coated MDO + MDO + PE











- MDO for **water** vapor barrier?
- MDO for medium oxygen and water vapor barrier?
- MDO for high oxygen and water vapor barrier?

















