

# TNF would be best company for professional development of Special paper and film

TNF has developed high performance, clean special film related POL and LCD line with reasonable price aiming for win-win business.

As the special material and film for LCD, SEMI CONDUCTOR, PCB should be equipped with high performance, price competitiveness and high class of cleanness.

TNF keeps up with self-developing properties and machine with special treated cleaning, provides customer highest satisfaction.

TNF's vision is providing high performance film and paper with eco-friendly material, creative ideas and continuous development for the competitive and effective material.

Thanks,

## **History**

2004

- Founded TNF Corporation
- Develop cleaned Leading Film
- Develop cleaned packaging Film

2005

- Supply cleaned leading film to LG Chemical
- Export cleaned packaging film to Taiwan

2006

- ISO 9001 Certification
- ISO14001 Certification
- Venture company Certification

2007

- Established Company laboratory
- Develop Panel protection film

2008

- Innovation Business Certification
- Venture company Certification

2012

- Capital increase (USD 890,000)
- Selected bright midium company in Kyunggi
- Selected bright midium company in Kwangju-city
- LINC family company with Yunsei, Dankook, Hanki Uni

2013

 Develop Breathable medical coating EASY-FEEL (Selected Technical innovation development)

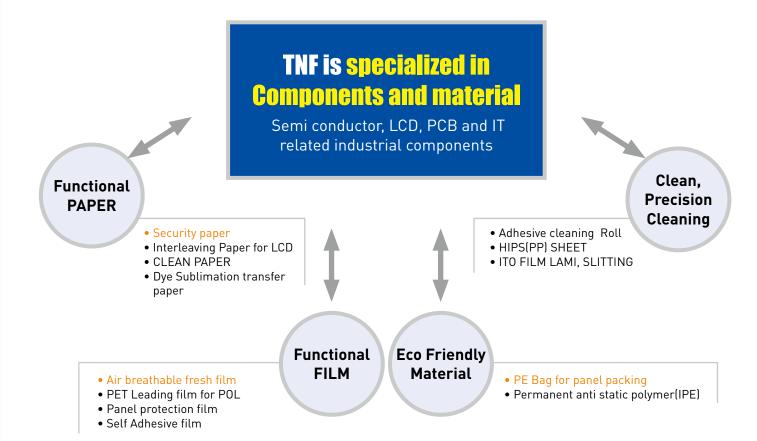
2014

- Investment from Credit guarantee bond
- Increase Capital to USD 10,750
- Certified Global development by Korea trading insurance firm
- Certified Best Employment Company by Korea Small business Corporation.

2015

- Investment from STIC INVESTMENT
- Selected governmental development project "Breathable Film"





#### **Patents**

States	Patents Name	Number	registration
Patented	Adhesive film cutting machine for sheet type Cut and winding	10-1023749	2011.03.14
Patented	Sheet type adhesive film winding machine	10-1143777	2012.04.30
Patented	Particle cleaner/remover for upper-down side of film	10-1036830	2011.05.18
Patented	Dye sublimation transfer paper for ink jet printer	10-1070273	2011.09.28
Patented	Multi layer film and bag with eco friendly uni material for electric parts packing	1013879770000	2014.04.16
Patented	Security Paper	1013411640000	2013.12.06
Patented	Interleaving paper for LCD glass	10-1493684	2014.02

## **Leading film for POL**

### Sole patented in Korea

- Used in the polarizer line to lead before using TAC or PVA film
- Be able to used for coating test alignment
- Base film: PET, OPP

#### Feature

- Produced in cleanroom under class100
- Perfect treatment of antistatic
- Patented

#### **Effects**

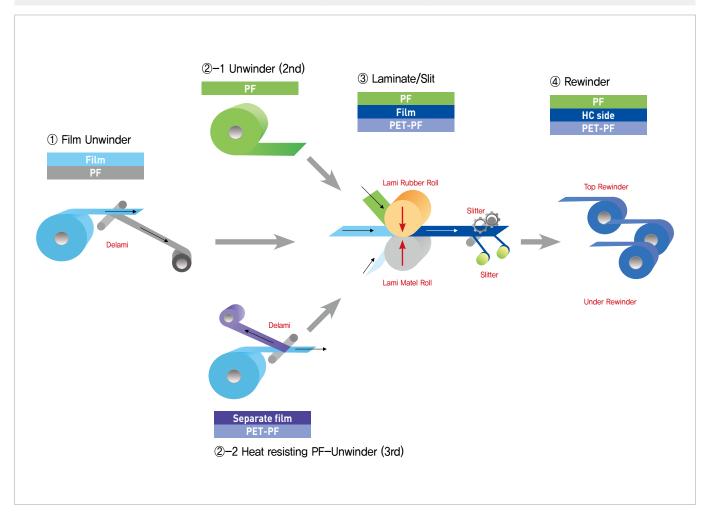
- Improve process yield
- Prevent from defect of mass production
- Cost Saving



## **Precision slitting**

#### All types of optical film slitting and laminating and nulling.

<TAC film Slitting, OCA Laminating and etc>



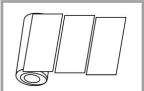
## **PRE-CUT ADHESIVE CLEAN ROLLER**

- Optimized adhesiveness with special coating structure controlled
- Remove particle in production line with the completely cut
- Prevent accident due to using cutter in process
- Reduce using Loss 30%
- Patented (PRE-CUT)









## **HIPS SHEET**

#### Control of Polarizer from Particle, Statics and Migration

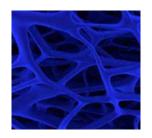
- POL Cutting with each inches -> require control of precise cutting

## **POL PS/PP Types and material**

PS/PP Sheet material	Structure	Benefits / Disadvantages		
Untreated ESD	HIPS/PP SHEET  PolarIzer  PolarIzer  PolarIzer  PolarIzer  HIPS/PP SHEET  Pack-Stackable  straunture	- Surface damage on static shock - Surface statics cause particle and dust inserts - Particles when law material to be cutted - Competitive price		
PE DOT Coating	PE DOT Coating  HIPS/PP SHEET  PE DOT Coating  VERY SR 10 <sup>6</sup> O  PE DOT Coating	<ul> <li>Migration</li> <li>Lose anti-statics upon times passed.</li> <li>Spec over of by static Surface resistance cause products surface damage</li> <li>Competitive price</li> </ul>		
IDP (Inherent Dissipative Polymer)	HIPS/PP SHEET + IDP  SR10 <sup>10-12</sup> Extrusion : not PE DOT coationg	<ul> <li>Lowest particles and dirt by anti static effect</li> <li>Lower substance when sheet cutting Remove particle</li> <li>No difference between season.</li> <li>Permanent antistatic performance</li> <li>Surface resistance : spec-in</li> </ul>		

## Permanent anti- static polymer ( IPE Resin )

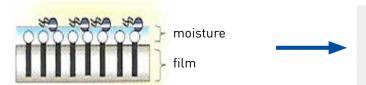
IonPhasEhas patented technologies in structures of Inherently Dissipative Polymers (IDP) and manufacturing of IDP materials. Technology is based on ions which are able to move along self-organizing ionomerpolyelectrolyte, 3D interpenetrated network (IPN) in a host polymer.



Three dimensional polymetic network acts as ion pathway

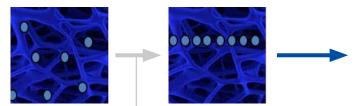
## » Differences between existing-antistatic Polymer and TNF antistatic Polymer

#### + Existing Polymer



- Anti-static polymer turns up for anti-static when it reacts with surrounding humidity.
- Long term left joining with humidity can cause lower performance as it gets damaged on surface.

#### + TNF Polymer



reaction when contact

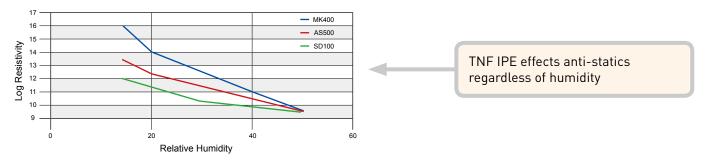
- It is the system that the lons which exists in 3D net moves fast to surface autonomically and neutralized when surface static generates.
- It always keeps certain surface resistance regardless of humidity content.

## » Anti static performance applied by humidity

#### + Table 1 : DuPont™ Entira™ Antistat grades main attribtutes

	MK400	SD100	Antistatics 500	
Performance at 50% RH	0	0	0	Competitive products
Performance at 30% RH	_	0	0	- no effects over 200°c
Performance at 15% RH	×	0	_	• TNF IPE
Processable at above 200°C	0	×	0	- effects whatever the temperature
Food Contact Complint	0	0	×	
Yes possible No		1		

#### + Chart 1 : DuPont™ Entira™ Antistat performance at different humidity



## **Protect film for Panel**

**Usage :** Non-adhesive type POL damage

protect film

Base Film: Multi PE RESIN

Feature

 Minimize Particle on film surface (Gel, Carbide and etc)

- Class 100 : Clean production line
- Heat resistance and solvent resistance
- Superior anti-static (Permanent anti-static Function)
- Product Protect without migration



## **PE BAG for Panel**

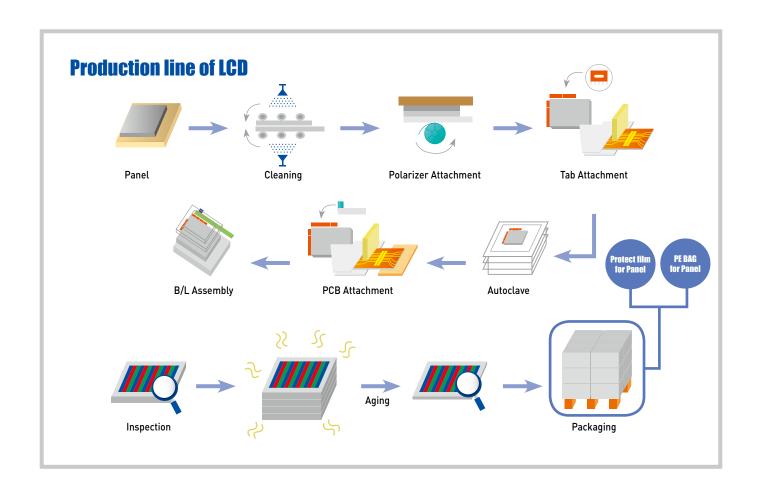
Usage: ollehpin film bag for packing LCD Panel

Base Film: Multi PE + IPE RESIN

Features
• Pol : no dirts

• Superior durability and heat resistance.

• Eco friendly material : recyclable







### **TNF CORPORATION**

