



# 五金配件 **智能** 定制化▲ 包装解决方案



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# Trouble?

包装问题太多

Too many packaging problems



· 寰鼎 ·

给您专业解决包装问题.....

HUANDING SOLVES YOUR PACKAGING PROBLEMS PROFESSIONALLY

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卓越匠心品质 . 源于每个制造细节





### 单包 单种物料分拣包装

Single bag: Sorting and packaging for single products



### 混包 多种物料分拣混合包装

Mix bag: Sorting and mix packaging for various products



### 子弹袋包装专利 多种物料分拣分类包装

link bag: Sorting and sorting packing for various products



盘 相似相近的物料可一定范围内兼容,不规则异型物料专盘专用。  
Similar products could be compatible by one vibration plate within a certain range ,and irregular shaped materials use special customized vibration plate .



# 技术优势

## TECHNICAL ADVANTAGES

- 一站式解决分拣包装难题(分拣.计数.称重.包装)  
——“解决方案专家”
- 精准高效的包装生产设备

One-stop solution to the problem of sorting and packaging(Sorting, counting, weighing, packaging)

——”Solution Expert”

Accurate and efficient packaging equipment



灵活/Flexible



精准/Accurate



稳定/Stable



智能/Intelligence

## 技术特点 Technical advantage



V型震动盘:可兼容块状和圆柱型物料,实现一盘多用.

V-shaped vibrating plate: It could compatible with block and cylindrical products, achieve multi-purpose.



螺丝挂盘:直径相近,长度不一的多种物料兼容。

Flat track vibration plate for screw: Suitable for a variety of products with similar diameters and different lengths.



智能区域光纤:最小能检测到直径1MM物料。带有发光自动补偿功能,光纤粘有粉尘时也能正常工作,确保计数精准。

Smart Area Optical Fiber: A minimum of 1mm diameter product can be detected. With automatic light compensation function, the fiber can work normally even when it is dusty to ensuring accurate counting.



智能踢出装置:计数数量及下料总重量于设定值不符合时,把物料排到回收盒中计数归零重新下料,确保数量精准。过程中不报警,不停机,无需人员复位。

Intelligent Reject device: When the count quantity and the total weight of the products are not meeting target number, the products is discharged into the recycling box and the count is reset to zero to re-feed, ensuring accurate quantity. There is no alarm during the process, no downtime, no need worker to reset.



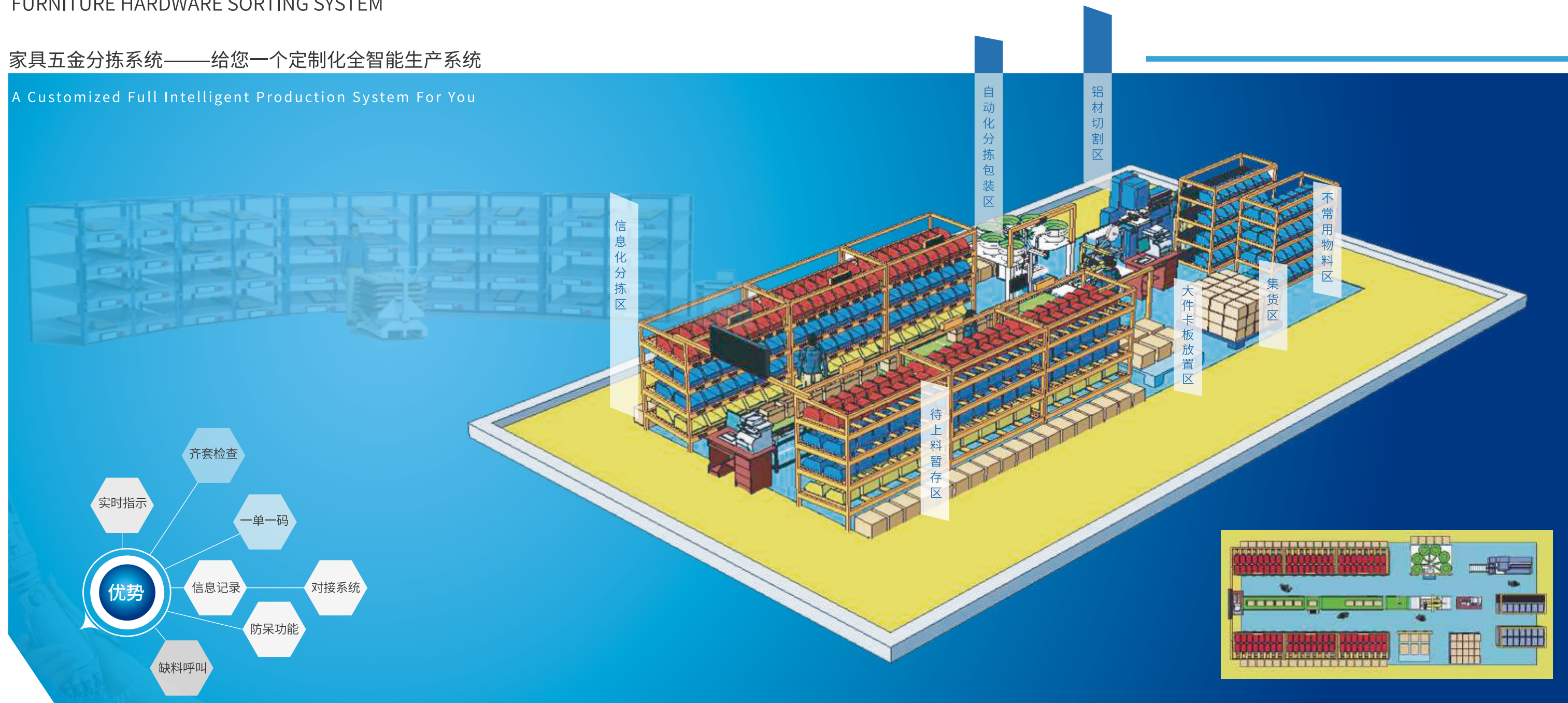


# ERP 系统

FURNITURE HARDWARE SORTING SYSTEM

家具五金分拣系统——给您一个定制化全智能生产系统

A Customized Full Intelligent Production System For You



## ● 系统特点

可对接企业系统, 根据生产订单要求进行包装, 做到一单一码。并能过智能分拣系统, 实现扫码后自动点数、自动分包、自动入盒、自动输送, 多位协同工作, 完成定制包装。

## ● SYSTEM FEATURES

It can be docked to the enterprise system and packaged according to the production order requirements, one order for one code. It can realize automatic counting after scanning code, automatic sub-packing, automatic boxing, automatic conveying, multi-position work together, complete custom packaging through the intelligent sorting system .



# 点数系列

## Counting series

### 双重保障

点数系列螺丝包装机采用智能光纤与智能踢出装置相结合,使物料数量更精准,确保计数的精准度,提高生产的准确性!

The counting series screw packing machine adopts the combination of smart area optical fiber and intelligent reject device to make the quantity of products more precise, ensure the accuracy of counting and improve the accuracy of production!

# WE-LS1

Single vibration plate packing equipment

## 单盘包装设备

点数系列  
Counting series



The standard materials are compatible, special material for special vibration plate  
标准物料可兼容, 特殊物料专盘专用



### 技术参数 Technical Parameters

型号MODEL	WE-LS1	WE-LS2
生产能力 Speed	10-50bag/min	10-50bag/min
计量范围 Counting range	1-10000个	1-10000个
制袋尺寸 Pouch size	60主机L:40-160 W:20-110mm 388主机 L:40-200 W30-150mm 420主机: L:50-300 W:80-200mm	
膜宽尺寸 Film width	60主机220mm 388主机 320mm 420主机 420mm	
封边形式 Sealing type	背封、三边封/Back sealing, Three sides sealing	
电总功率 Power	2000W	2500W
电源电压 Voltage	220V、380V/50Hz/60Hz	
净 重 Net weight	250kg	300kg
包装材料 Packing material	OPP/PE/PET	
耗 气 量 Air consumption		



WE-LS3 分拣设备  
counting and packaging equipment

点数系列  
Counting series



分拣设备 WE-LS4  
counting and packaging equipment

点数系列  
Counting series



产品优势 Product advantages

点数分拣设备, 适合物料种类和单种数量较少的分拣包装, 根据包装物料总重量配置选择相应主机配套。标准型相近相似的物料震动盘可实现一定程度的兼容, 设备系统可做多种配方预存分拣, 告别单一机器, 实现一机多用。

Counting sorting equipment, suitable for sorting and packaging small variety and less quantities of products, and selecting the corresponding host according to the total weight of packaging products. Some similar products could using same vibrating plate to achieve compatibility. The equipment system can perform pre-storage sorting of various formulas, bid farewell to a single machine, and realize multi-purpose of one machine.

技术参数 Technical Parameters

型号MODEL	WE-LS3	WE-LS4	WE-LS5	WE-LS6
生产能力 Speed	10-50bag/min	10-50bag/min	10-30bag/min	10-30bag/min
计量范围 Counting range	1-10000个	1-10000个	1-10000个	1-10000个
制袋尺寸 Pouch size	60主机L:40-160、W:20-110mm	388主机L:40-200、W:30-150mm	420主机L:50-300、W:80-200mm	
膜宽尺寸 Film width	60主机220mm	388主机320mm	420主机420mm	
封边形式 Sealing type	背封、三边封/Back sealing, Three sides sealing			
电总功率 Power	3000W	3500W	4000W	4500W
电源电压 Voltage	220V、380V/50Hz/60Hz			
净 重 Net weight	350kg	400kg	500kg	600kg
包装材料 Packing material	OPP/PE/PET			
耗 气 量 Air consumption	0.4m³/min 0.6MPa			



拖斗式 五金分拣包装设备

Trailer type hardware sorting and packaging equipment

点数系列  
Counting series

WE-LS11

特殊料

特殊物料手投平台  
Platform for special products  
that feeding manually

自主 灵活 方便 快捷

INDEPENDENT, FLEXIBLE, CONVENIENT AND FAST



产品优势 product advantages

拖斗式点数分拣包装设备, 适合于种类多和单种数量较小的分拣包装, 根据包装物料总重量配置选择相应主机配套。系统可以保存多种组合配方, 使用方便, 告别单一机器, 实现一机多用。

The bucket type sorting and packaging equipment is suitable for sorting and packaging large variety and small number products, and selecting the corresponding main machine according to the total weight of the packaging products. The system can store a variety of combinations of recipes, easy to use, bid farewell to a single machine, to achieve a multi-purpose machine.

家具行业的最佳拍档  
The best partner of furniture industry



物料探测器: 精度速度的保障  
Detector: to ensures accuracy and speed

技术参数 Technical Parameters

型号MODEL	WE-LS9	WE-LS10	WE-LS11
生产能力 Speed	10-50bag/min	10-50bag/min	10-30bag/min
计量范围 Counting range	1-10000个	1-10000个	1-10000个
制袋尺寸 Pouch size	60主机L:40-160 W:20-110mm	388主机 L:40-200 W30-150mm	420主机: L:50-300 W:80-200mm
膜宽尺寸 Film width	60主机220mm	388主机 320mm	420主机 420mm
封边形式 Sealing type	背封/Back sealing		
电总功率 Power	6500W	7000W	7500W
电源电压 Voltage	220V, 380V/50Hz/60Hz		
净 重 Net weight	1100kg	1200kg	1300kg
包装材料 Packing material	OPP/PE/PET		
耗 气 量 Air consumption	0.4m³/min 0.6MPa		



拖斗式 分拣包装设备  
Trailer type sorting and packaging equipment

■ 点数系列  
Counting series

WE-LS6



定制斗  
防止物料刮伤  
Customized hoppers to  
prevent material damage



产品优势 product advantages

拖斗式点数分拣包装设备, 适合于种类多和单种数量较小的分拣包装, 此款拖斗有利于保护物料防刮伤, 根据包装物料总重量配置选择相应主机配套。系统可以保存多种组合配方, 使用方便, 告别单一机器, 实现一机多用。

Trailer type counting and packaging equipment is suitable for sorting and packaging with various items and small items. It will protect the material from scratches well . The main machine and more devices will be fitted according to the total weight of the products . Its system can hold variety of combined formulas, and easy to use and help us to achieve a multi-purpose machine.

技术参数 Technical Parameters

型号MODEL	WE-LS6	WE-LS7	WE-LS8
生产能力 Speed	10-50bag/min	10-50bag/min	10-30bag/min
计量范围 Counting range	1-10000个	1-10000个	1-10000个
制袋尺寸 Pouch size	60主机L:40-160 W:20-110mm	388主机 L:40-200 W30-150mm	420主机: L:50-300 W:80-200mm
膜宽尺寸 Film width	60主机220mm	388主机 320mm	420主机 420mm
封边形式 Sealing type	背封/Back sealing		
电总功率 Power	5000W	5500W	6000W
电源电压 Voltage	220V、380V/50Hz/60Hz		
净 重 Net weight	800kg	900kg	1000kg
包装材料 Packing material	OPP/PE/PET		
耗 气 量 Air consumption	0.4m³/min 0.6MPa		



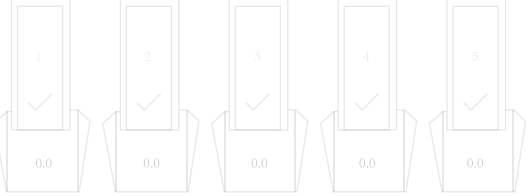
# 称重系列

## Weighing series

### 精度保障

称重设备适合物料种类少，单个数量多的分拣包装，设备速度快，对物料要求不高，兼容性强，根据包装物料总重量配置选择相应主机配套。

Weighing equipment is suitable for sorting and packaging with fewer kinds of materials but with more single units. It has high speed, low requirements for materials and strong compatibility. The main machine and more devices will be fitted according to the total weight of the products .



包装设备 **线性秤**  
Linear scale packaging equipment

称重系列  
Weighing Series

**WE-420E**



### 技术参数 Technical Parameters

型号MODEL	WE-60E	WE-388E	WE-420E
生产能力 Speed	10-50bag/min	10-50bag/min	10-30bag/min
计量范围 Weighing range	1-1000g	1-2000g	1-5000g
制袋尺寸 Pouch size	L:40-160、W:20-110mm	L:40-200、W:30-150mm	L:50-300、W:80-200mm
膜宽尺寸 Film width	220mm	320mm	420mm
封边形式 Sealing type	背封/Back sealing		
电总功率 Power	3000W	3500W	4000W
电源电压 Voltage	220V、380V/50Hz/60Hz		
净 重 Net weight	350kg	450kg	550kg
包装材料 Packing material	OPP/PE/PET		
耗 气 量 Air consumption	0.4m³/min 0.6MPa		



称重式 包装设备

Weighing packing equipment

产品优势 product advantages

盘和秤组合型称重设备适合物料种类少，单个数量多的分拣包装，设备速度快，对物料要求不高，兼容性强，根据包装总重量配置选择相应主机配套。

The Combination of vibration plate and weighing equipment is suitable for sorting and packing with less items but with more single units. It has high speed, low requirements for materials and strong compatibility. The main machine and more devices will be fitted according to the total weight of the products .



点数分拣包装设备  
SORTING  
AND PACKAGING EQUIPMENT

称重分拣包装设备  
WEIGHING  
AND PACKAGING EQUIPMENT

定制化装箱封盒设备  
CUSTOMIZED  
BOX PACKING EQUIPMENT

盘+秤组合设备

Vibration plate combines with scale packing equipment



MK-60-LSE



MK-420-LSE

技术参数 Technical Parameters

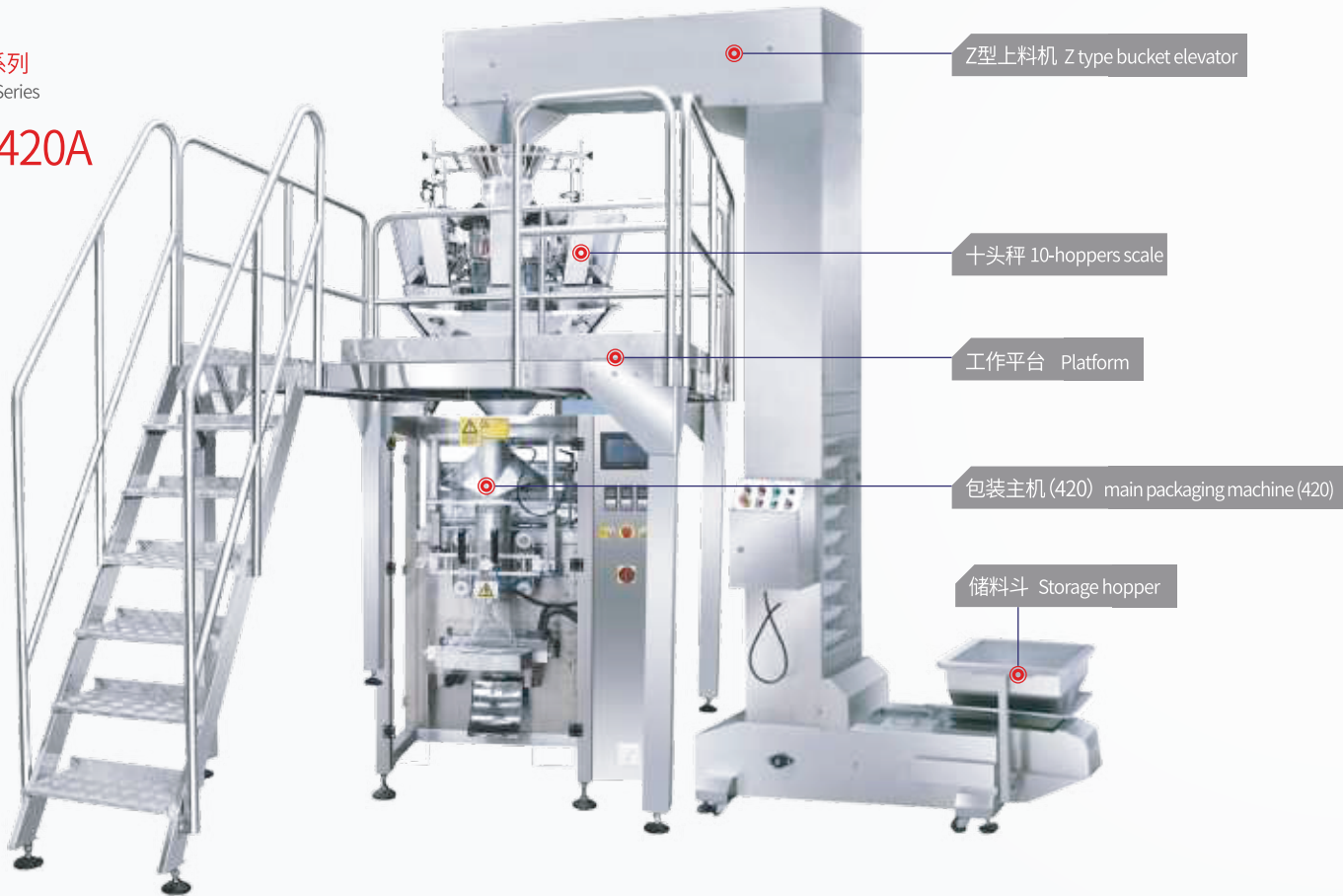
型号MODEL	WE-60-LSE	WE-388-LSE	WE-420-LSE
生产能力 Speed	10-50bag/min	10-50bag/min	10-30bag/min
计量范围 Weighing range	1-1000g	1-2000g	1-5000g
制袋尺寸 Pouch size	L:40-160、W:20-110mm	L:40 -200、W:30-150mm	L:50-300、W:80-200mm
膜宽尺寸 Film width	220mm	320mm	420mm
封边形式 Sealing type	背封/Back sealing		
电总功率 Power	3000W	3500W	4000W
电源电压 Voltage	220V、380V/50Hz/60Hz		
净 重 Net weight	200kg	350kg	550kg
包装材料 Packing material	OPP/PE/PET		
耗 气 量 Air consumption	0.4m³/min 0.6MPa		

组合秤 包装设备

Combination weighers packing equipment

称重系列  
Weighing Series

WE-420A

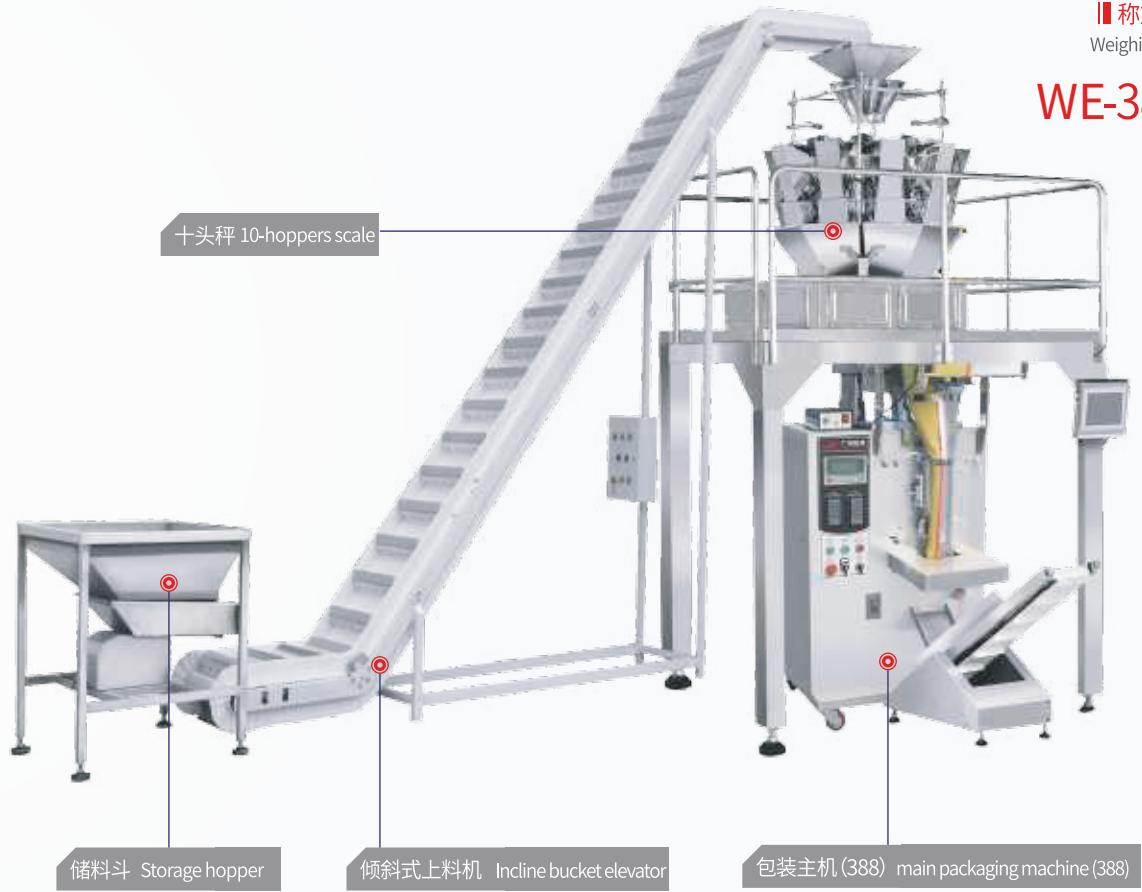


包装设备 组合秤

Combination weighers packing equipment

称重系列  
Weighing Series

WE-388A



产品优势 product advantages

大型立式称重设备，适合物料种类少和单种数量较多的分拣包装，电子称兼容性强，对物料要求不高，使用范围广，一机多用。

Large vertical weighing equipment suitable for less items but with more single units. The weigher with strong compatibility and low requirements for materials . It is used widely and achieve a multi-purpose machine.



技术参数 Technical Parameters

型号MODEL	WE-388A	WE-420A	WE-520A	WE-720A
生产能力 Speed	10-30bag/min	10-30bag/min	10-30bag/min	10-30bag/min
计量范围 Weighing range	1-500g	1-1000g	1-2000g	1-3000g
制袋尺寸 Pouch size	L:40-200 W:40-150mm	L:50-300、W:80-200mm	L:80-350、W:90-250mm	L:100-420、W:110-350mm
膜宽尺寸 Film width	320mm	420mm	520mm	720mm
封边形式 Sealing type	背封/Back sealing			
电总功率 Power	2000W	2500W	3000W	4000W
电源电压 Voltage	220V、380V/50Hz/60Hz	220V、380V/50Hz/60Hz	220V、380V/50Hz/60Hz	220V、380V/50Hz/60Hz
净 重 Net weight	250kg	450kg	650kg	800kg
包装材料 Packing material	OPP/PE/PET			
耗 气 量 Air consumption	0.6m³/min 0.8MPa	0.6m³/min 0.8MPa	0.8m³/min 0.8MPa	0.8m³/min 0.8MPa



# 定制化

称重装箱封箱设备

CUSTOMIZATION  
WEIGHING PACKING  
SEALING EQUIPMENT

对家具行业、电器行业、紧固件行业、汽车行业、五金行业、汽配行业、塑料玩具等行业的不规则、少种类、多数量的配件物料进行称重入箱。适应性、匹配度、灵活性更高，是企业定制化设备的首选。

Application in furniture industry, electrical industry, fastener industry, automobile industry, hardware industry, auto parts industry, plastic toys and other industries of irregular, less items but more units of material packing and weighing then into the box. It has higher adaptability, suitability and flexibility. It is the first choice of enterprise customized equipment.

## 技术参数 Technical Parameters

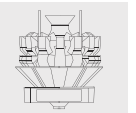
型号MODEL	称重装箱封箱一体机
生产能力 Speed	1-20箱/分 Cartons/Min
计量范围 Weighing range	1-10000g
箱子尺寸 Carton size	L:250-500、W:150-400、H:150-400mm
封边型式 Sealing style	入箱打包/Feeding and pack
电总功率 Power	8000W
电源电压 Voltage	220V、380V/50Hz/60Hz
净重 Net weight	4800kg
包装材料 Packing material	箱子/box
外形尺寸 Dimension	L5400×W6000×H3800mm
耗气量 Airconsumption	0.4m³/min 0.6MPa

点数分拣包装设备  
SORTING  
AND PACKAGING EQUIPMENT

称重分拣包装设备  
WEIGHING  
AND PACKAGING EQUIPMENT

定制化装箱封箱设备  
CUSTOMIZED  
BOX PACKING EQUIPMENT

【四合一】一体设备  
[four in one] one device



称重 WEIGHING



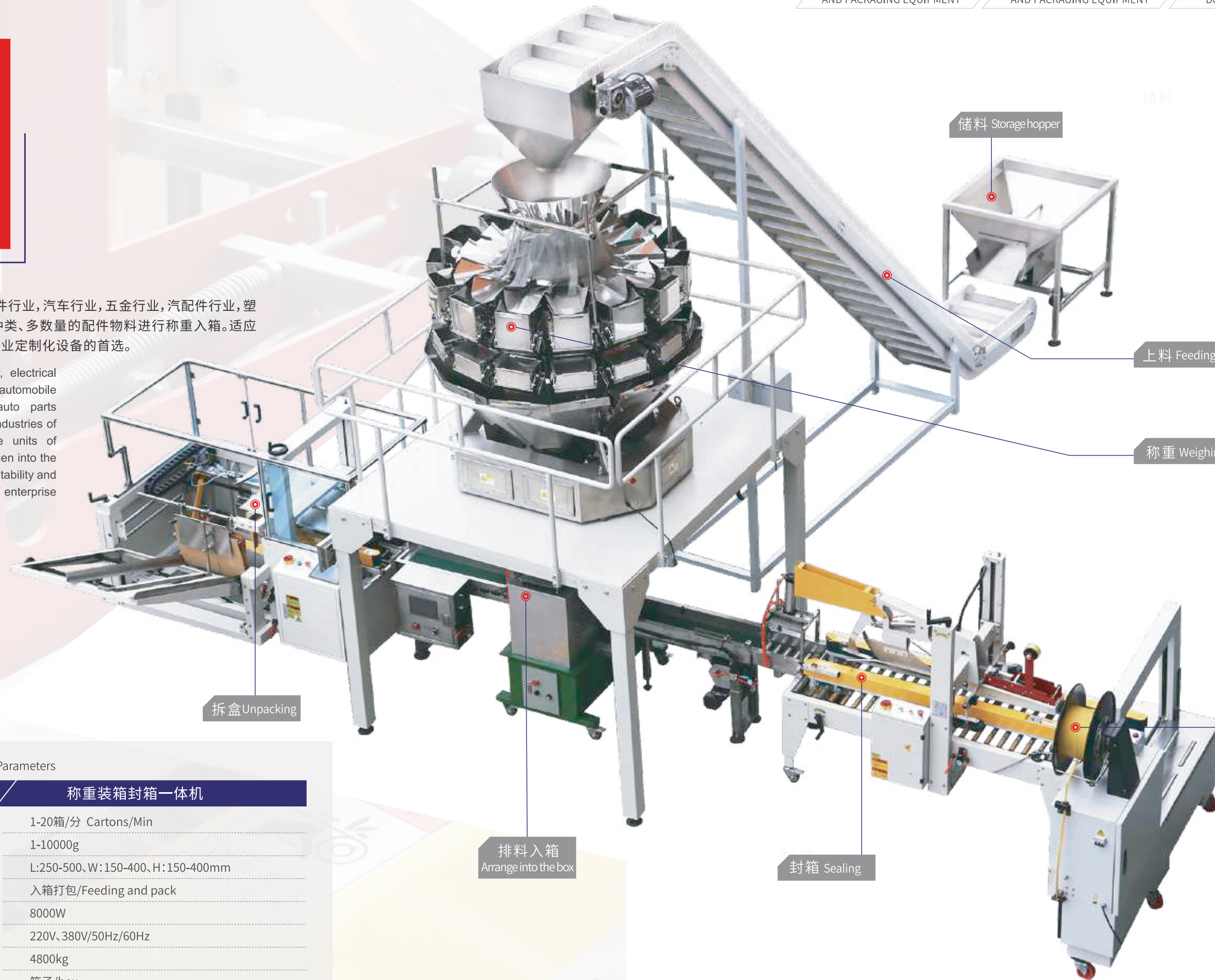
拆箱 UNPACKING



装箱 PACKING



封箱 SEALING





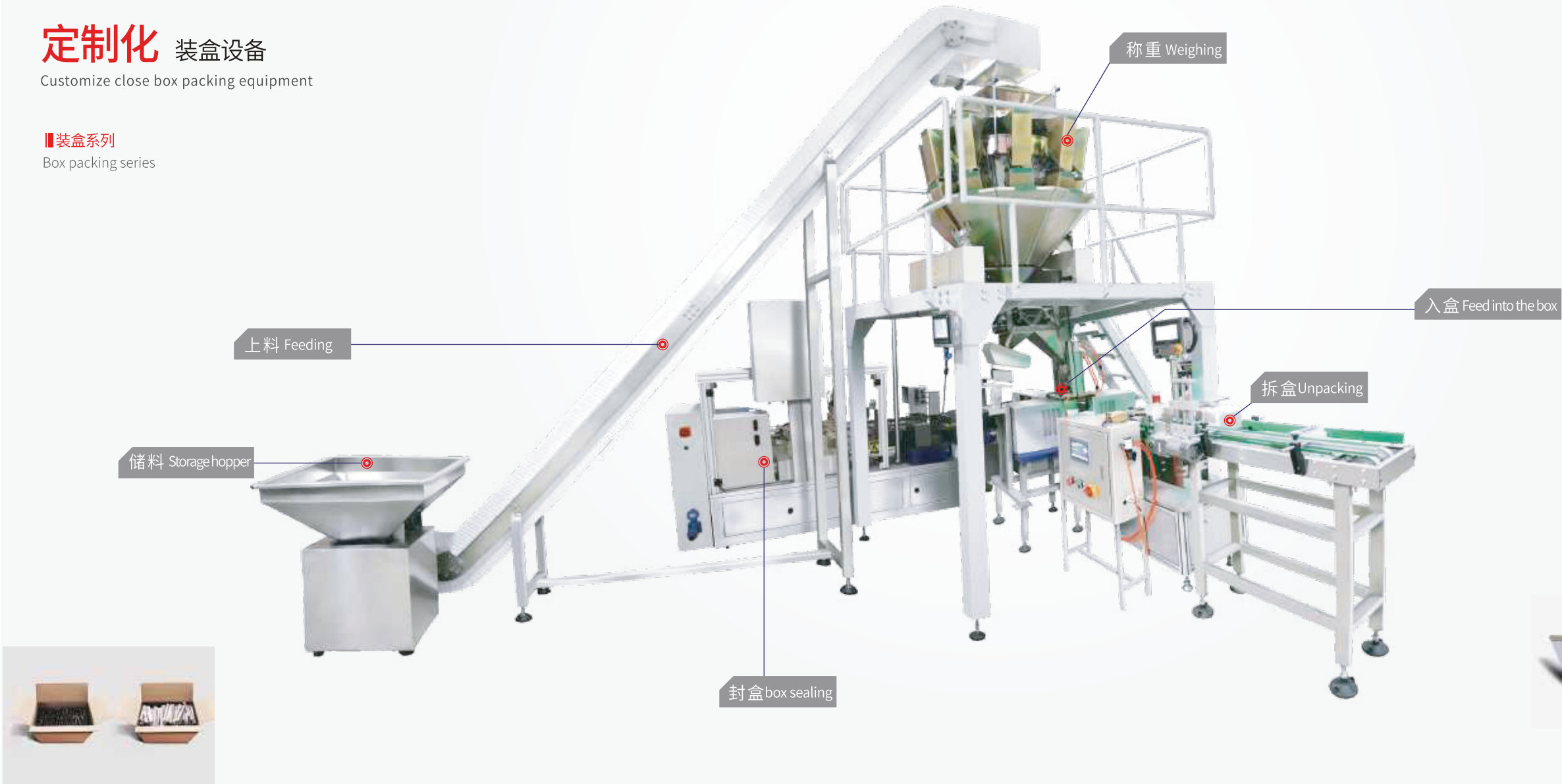
定制化 装盒设备  
Customize close box packing equipment

装盒系列  
Box packing series

全自动装盒机  
Automatic vertical box filling machine

排列  
【称重装盒】

ARRANGEMENT



产品优势 Product advantages

定制化机械根据每个不同需求适实设计方案制作设备，最大话的满足特殊物料及效果。适应性、匹配度、灵活性更高，是企业定制化设备的首选。

According to each different demands the equipment, the customized equipment is designed and made to maximize satisfaction of special materials and effects. It has higher adaptability, high meeting accuracy and flexibility . It is the first choice of enterprise customized equipment.

技术参数 Technical Parameters

型号MODEL	称重装盒一体机
生产能力 Speed	10-30 Box/min
计量范围 Weighing range	50-1000g
单盒公差 Box tolerance	0.2-0.5g
盒子尺寸 Box size	L250-500、W4000、H2000mm
装盒型式 Packing style	排列装盒/Pillow box
电总功率 Power	5000W
电源电压 Voltage	220V、380V/50Hz/60Hz
净 重 Net weight	2000kg
包装材料 Packing material	纸盒 /Box
预设编号 Preset number	99种/ kind
外形尺寸 Dimension	L5400×W6000×H3800mm



# OPTIONAL DEVICE

可选装置  
Optional device

## 配套>

根据需要自主选择

MATCHING CHOOSE  
ACCORDING TO YOUR  
REQUIREMENT

配



【V型盘个体】  
V type Vibration plate



【挂盘个体】  
Hanging Vibration plate



【盘+上料】  
Vibration plate + feeding



工作平台 Platform



上料机 (Z/倾斜) Feeder (Z/zoblique)



色带打码 Ribbon printer

功能：可印字母数字、日期、编码  
Function: It can print letters, numbers, dates, codes

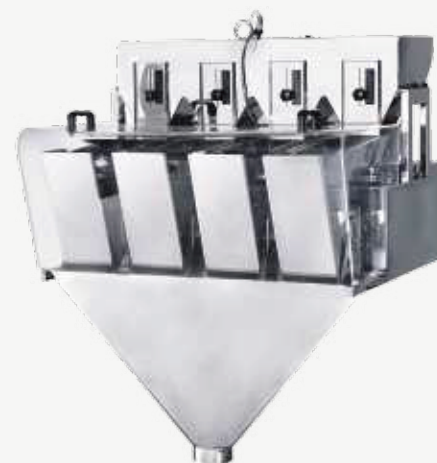


热转印 Thermal Transfer Printer

功能：可印中英文文字、图案、二维码、条码、编码  
Function: It can print Chinese and English words patterns, two-dimensional code, bar code, code.



【五金配件专用组合秤】  
Special combination weigher for hardware accessories



【线性秤】  
Linear weigher



重检机 Weight detector



成品输送机 Finish products conveyer



# 合作



全国服务热线：  
+8613660767956



## Case 经典客户案例

长期战略合作伙伴  
LONG-TERM STRATEGIC  
PARTNER

Worldpack



### 欧派集团

合作10余年,集团钦定供应商。广州、天津、无锡、成都、江苏等基地陆续采购设备70多套。We have been cooperated with Oppein for more than 10 years, the group authorized suppliers. Guangzhou, Tianjin, Wuxi, Chengdu, Jiangsu and other factories of Oppein have purchased more than 70 sets of equipments.



### TCL集团

合作8年,与中山、惠州、武汉、九江等基地均有长期合作,先后购买设备20余套。Partner for more than 8 years. And keep a long-term cooperative relationship with Zhongshan, Huizhou, Wuhan, Jiujiang and other factories. They purchased more than 20 sets of machines.



### 金牌橱柜

合作4年,厦门、江苏等基地有合作,先后购买了多台家具五金分拣设备。Partner for more than 4 years. They purchased more than sets of hardware sorting equipment in Xiamen, Jiangsu and other factories.



### 美的集团

合作3年,芜湖基地五金螺丝包装机。Partner for more than 3 years. Focus on hardware screw packaging machine in Wuhu factories.



### 好莱客衣柜

合作5年,广州、惠州等基地先后购买了几套4盘家具配件五金包装设备。Partner for more than 5 years. They purchased more than severa sets of hardware sorting equipment in in Guangzhou, Huizhou and other factories.



### 长虹集团

合作6年,先后购买多套设备并保持长期合作关系。Long-term partner for more than 6 years. And purchased several sets of equipments.