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HUDENS

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Revised in May, 2020

www.hudens.kr

HUDENS

Human-Centered
Dental Supply

We supply the best quality and products

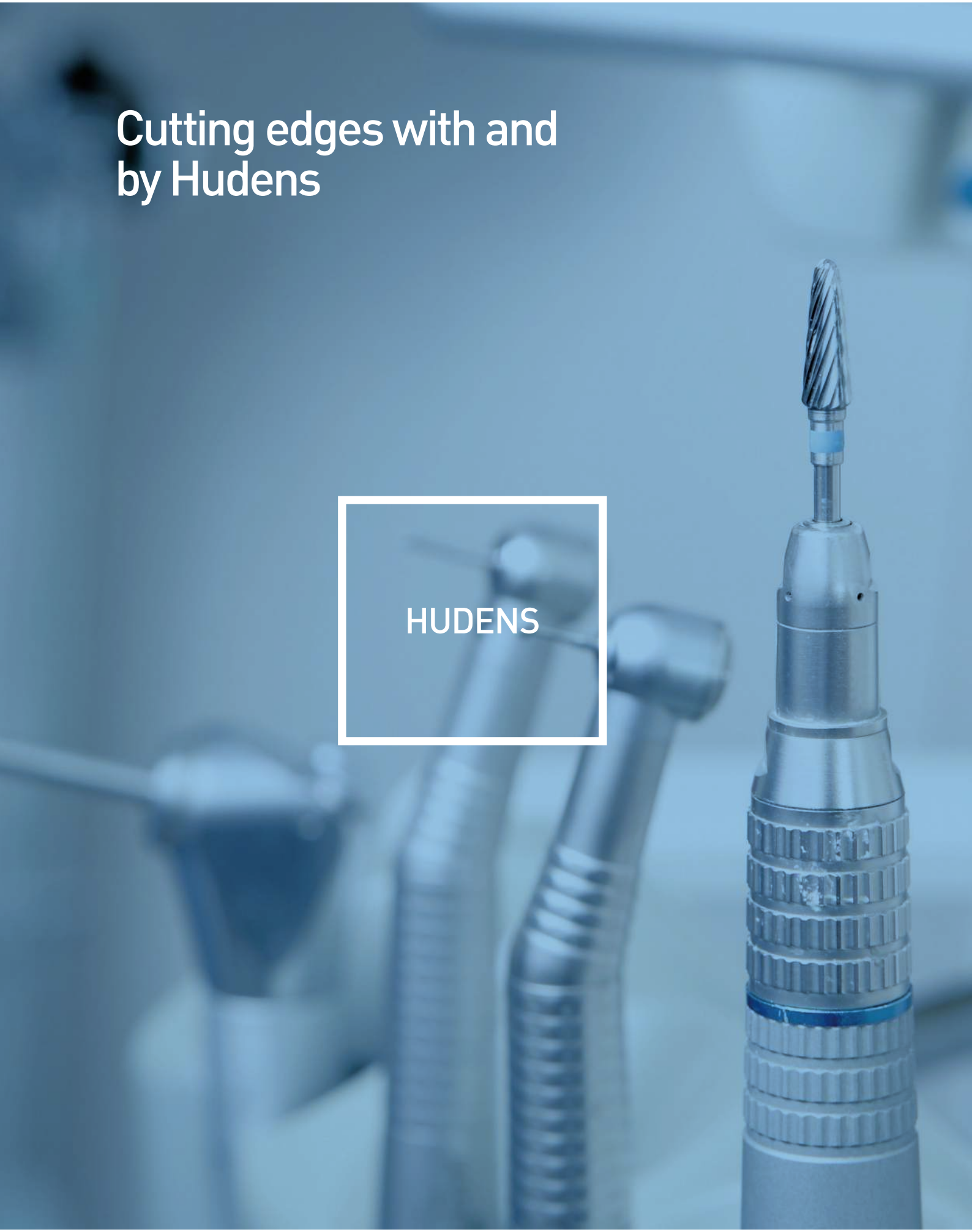
World Class
Leading Quality!

Hudens Co., Ltd. was founded in order to produce and supply dental equipment that prioritized patient needs. With the successful commercialization of dental carbide burs, we are now recognized as one of the leading dental equipment exporters that stands along side other leading global brands.

Our concentration and continuous R&D in the field of dental cutting tools, polymers, ceramics and metals will ensure that our globally expansion is top class.

We promise that our beliefs of keeping up to date with leading dental technology and listening to customers will always be our top priority.

Cutting edges with and by Hudens

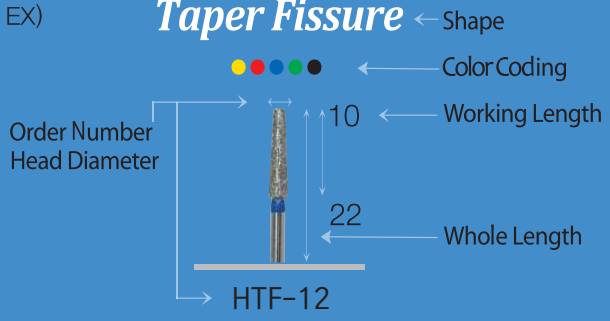


BUR

Color Coding

EF	15 ~ 35㎛	Extra Fine
F	50 ~ 70㎛	Fine
S	105 ~ 125㎛	Standard
C	150 ~ 170㎛	Coarse
SC	200 ~ 220㎛	Super Coarse

EX)



FG - Diamond Bur

· Long life
· Soft handling
· Excellent cutting force

Taper Fissure

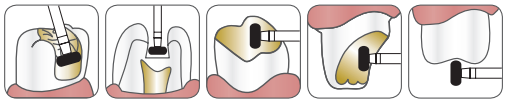
Crown and bridge preparation

Order No.	H845009	HTF-41	HTF-42	HTF-43	HTF-20	HTF-11	HTF-31	HTF-21
	3.5 19	3.5 19	4.0 19	4.0 19	7.0 21	10 24	4.0 19	7.0 21

Order No.	HTF-12	HTF-23	HTF-13	HTF-22	HTF-14	H845KR016	H845KR018	H845KR021
	10 22	5.0 20	10 22	5.5 19	10 22	4.0 19	4.0 19	4.0 19

Wheel

Crown and bridge preparation
Occlusal reduction



Order No.	HWR-13
	1.8 19

Round End Taper Fissure

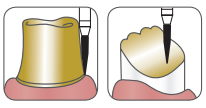
Crown and bridge preparation

	7.0 21	7.0 21	7.0 19	7.0 21	10 22	10 22	9.0 22
Order No.	H856012	HTR-20	HTR-S21	HTR-21	HTR-11	HTR-12	HTR-13

	9.0 22	11 24	11 24
Order No.	HTR-14	HTR-15	HTR-19

Conical Ogival

Crown and bridge preparation
Cavity Preparation



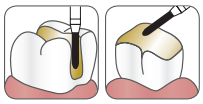
	6 19	10 24	7.0 21	7.0 21
Order No.	HFO-41	HFO-11	HFO-21	HFO-22

FG - Diamond Bur

· Long life
· Soft handling
· Excellent cutting force

Torpedo

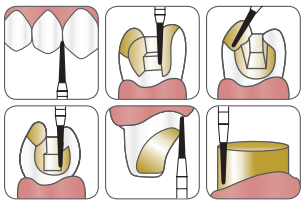
Cavity Preparation



	6.0 19	6.0 21	8.0 22	8.0 20	8.0 22	8.0 22
Order No.	HSO-S20	HSO-20	HSO-21	HTB-16	H878K016	H878K018

Taper Conical

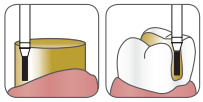
Crown and bridge preparation
Occlusal reduction / Cavity Preparation



	8.0 21	8.0 20	8.0 22	10 22
Order No.	HTC-26	HTC-S21	HTC-21	HTC-11

Flat Fissure

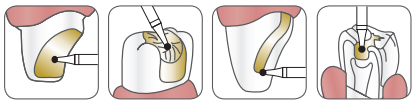
Crown and bridge preparation



	4.0 19	8.0 22	4.5 19	7.0 21	8.0 22	8.0 22
Order No.	HSF-41	HSF-11	HSF-31	HSF-21	HSF-12	HSF-13

Round

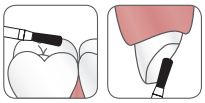
Cavity Preparation

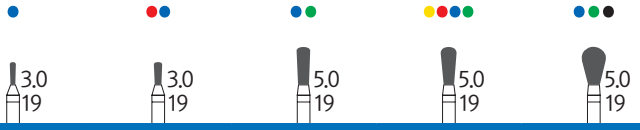


Order No.	H801006	HBR-49	HBR-45	HBR-4G	HBR-41	HBR-40	HBR-31	H801023

Pear

Cavity Preparation

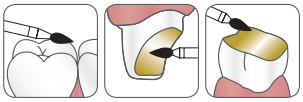




Order No.	H830008	H830012	HEX-20	HEX-21	HEX-26

BUD

Cavity Preparation

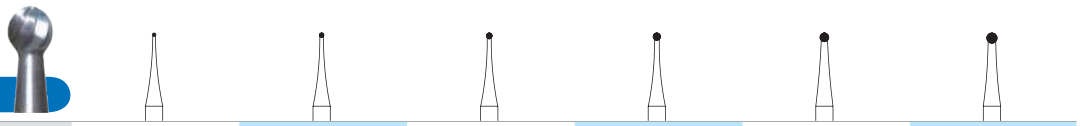


Order No.	H390016	HFO-32	HFO-25	HFO-27	H379018	HEX-40

FG - Carbide Bur

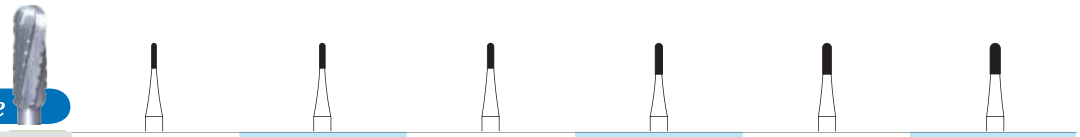
- Long life
- Less vibration
- High-efficiency design for excavation

Round



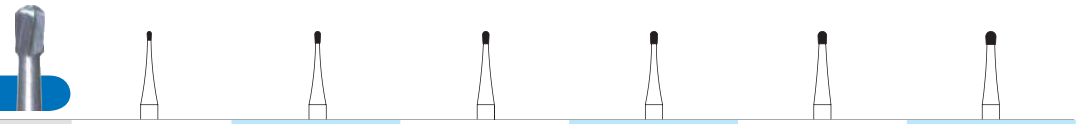
US No.	1/4	1/2	1	2	3	4
FG 500 314 001 006...	005	006	008	010	012	014
Order No.	RB-005	RB-006	RB-008	RB-010	RB-012	RB-014

Round End Fissure



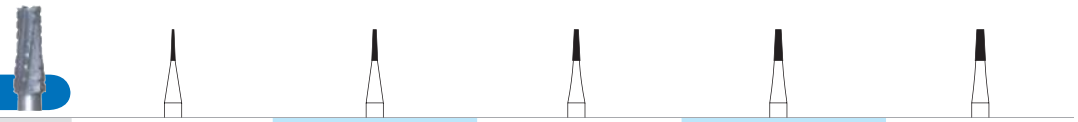
US No.	1555	1556		1557	1558	1559
FG 500 314 137 008...	006	008	009	010	012	014
Order No.	REF-006	REF-008	REF-009	REF-010	REF-012	REF-014

Pear



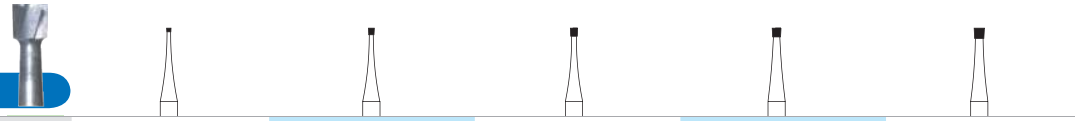
US No.	329	330		331	332	333
FG 500 314 237 006...	006	008	009	010	012	014
Order No.	PR-006	PR-008	PR-009	PR-010	PR-012	PR-014

Taper Fissure



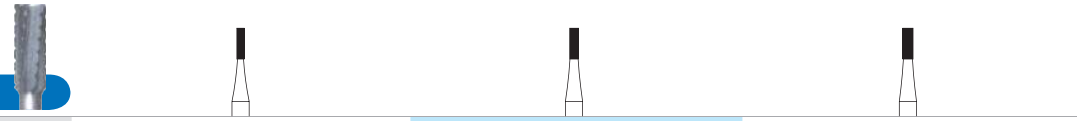
US No.	698	699	700	701	
FG 500 314 168 008...	008	009	010	012	014
Order No.	TF-SB008	TF-SB009	TF-SB010	TF-SB012	TF-SB014

Inverted Cone



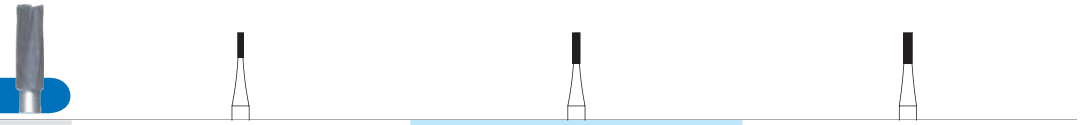
US No.	33 1/2	34	35	36	37
FG 500 314 010 006...	006	008	010	012	014
Order No.	INC-006	INC-008	INC-010	INC-012	INC-014

Flat End Fissure



US No.	557	558	559
FG 500 314 107 008...	010	012	014
Order No.	FF-B010	FF-B012	FF-B014

Flat End Fissure



US No.	55	57	58
FG 500 314 107 006...	008	010	012
Order No.	FF-S008	FF-S010	FF-S012

HP - Carbide Bur

BUR STAR - FG

Round

US No.	1/4	1/2	1	2	3	4	5	6	7	8
HP 500 104 001 006...	005	006	008	010	012	014	016	018	021	023
Order No.	RB-005	RB-006	RB-008	RB-010	RB-012	RB-014	RB-016	RB-018	RB-021	RB-023

Round End Fissure

US No.	1555	1556		1557	1558	1559	1560	1561	1563
HP 500 104 137 008...	006	008	009	010	012	014	016	018	023
Order No.	REF-006	REF-008	REF-009	REF-010	REF-012	REF-014	REF-016	REF-018	REF-023

Pear

US No.	329	330		331	332	333
HP 500 104 237 006...	006	008	009	010	012	014
Order No.	PR-006	PR-008	PR-009	PR-010	PR-012	PR-014

Taper Fissure

US No.	698	699	700	701		702		703	
HP 500 104 168 008...	008	009	010	012	014	016	018	021	023
Order No.	TF-SB008	TF-SB009	TF-SB010	TF-SB012	TF-SB014	TF-SB016	TF-SB018	TF-SB021	TF-SB023

Inverted Cone

US No.	33 1/2	34	35	36	37	38	39	40	41
HP 500 104 010 006...	006	008	010	012	014	016	018	021	023
Order No.	INC-006	INC-008	INC-010	INC-012	INC-014	INC-016	INC-018	INC-021	INC-023

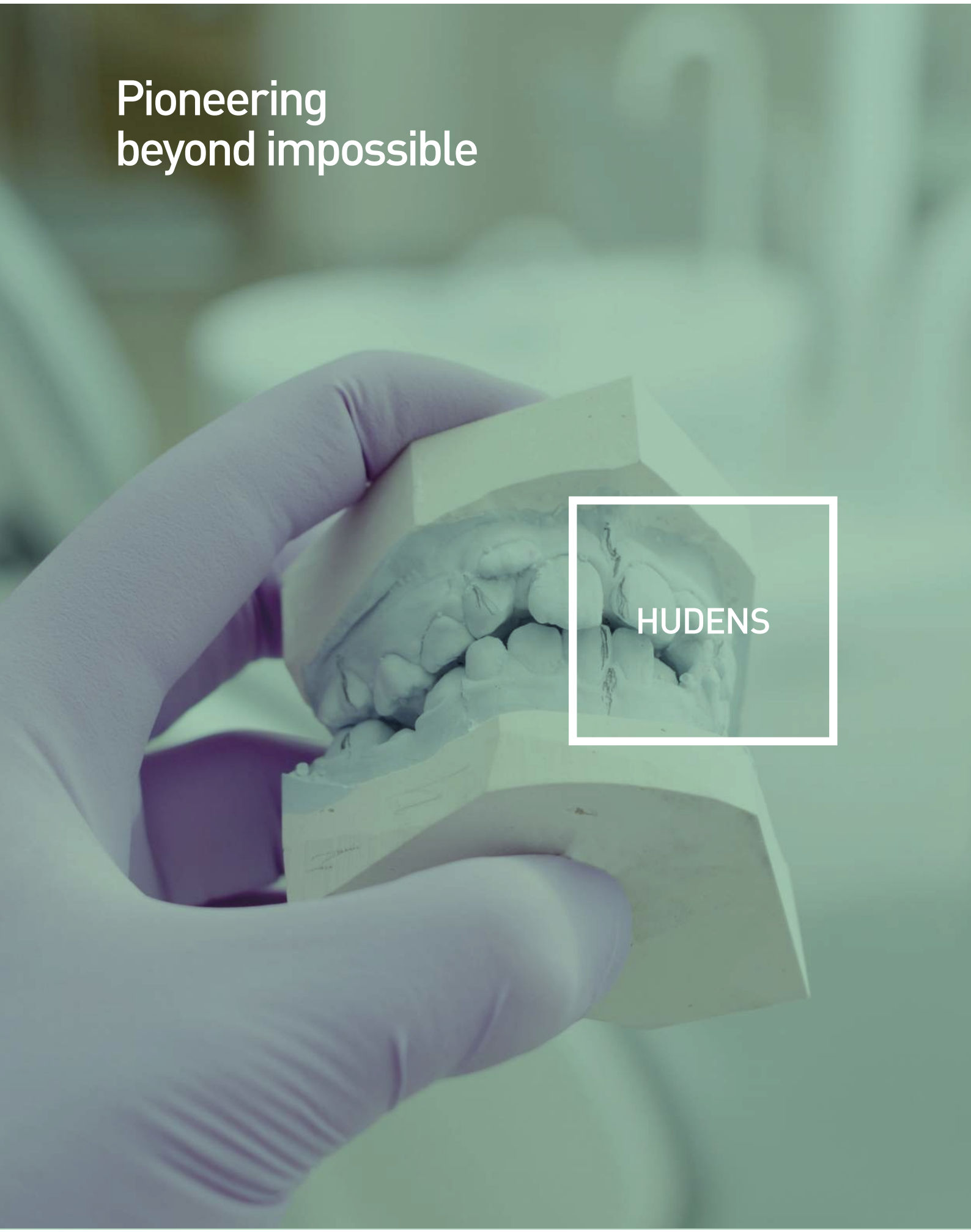
Flat End Fissure

US No.	557	558	559	560	561	562	563
HP 500 104 107 008..	010	012	014	016	018	021	023
Order No.	FF-B010	FF-B012	FF-B014	FF-B016	FF-B018	FF-B021	FF-B023

Flat End Fissure

US No.	55	57	58	60		
HP 500 104 107 006...	008	010	012	016	018	021
Order No.	FF-S008	FF-S010	FF-S012	FF-S016	FF-S018	FF-S021

Pioneering beyond impossible



RESIN

Resin

EZ-TEMPO

Self Curing Acrylic resin for
Temporary Crown & Bridge

Advantages

- Excellent transparency, glossy and natural surface
- Cutting smoothly without chipping
- Easy to Polish & Trim smoothly
- High flexural strength & Low shrinkage

Indications	Contents	Shade
Fabrication of temporary crowns, bridges, inlays and onlays.	Powder 100g Liquid 100ml	A1, A2, A3, A3.5

EZ-SOFT

Soft Denture Liner

Advantages

- Excellent bonding force without extra bonding agent
- Retains dimensional stability
- Less discoloration
- Effective with new or old denture
- Resistant to fungal growth

Indications	Contents	Shade
· Long or Short term reline · EZ-Soft can be processed using direct or indirect techniques.	Powder 100g Liquid 100ml	Live Pink

EZ-PATTERN

Self Curing Acrylic resin for Pattern

Advantages

- High strength and minimal shrinkage
- Suitable fluidity and still thixotropic

Indications	Contents	Shade
Implant prosthesis, Partial Denture support connector, Inlay, Onlay, Crown & bridge joint connector, Production of inside and outside of Konus crown	Powder 100g Liquid 100ml Mixing cups, Brush and Measures	Red

EZ-PATTERN LC

Light Curing Resin for Implant Jig & Pattern

Advantages

- Easily molded into shape with consistency
- Long working time (〉20 min.) & Short curing time (〈5 min.)
- Polymerized under UV/VIS light (350nm–480nm)
- No distortion, high surface hardness and great strength
- Odorless

Indications	Contents	Shade
Implant prosthesis, Partial Denture support connector, Inlay, Onlay, Crown & bridge joint connector, Production of inside and outside of Konus crown	Syringe 12ml	Red

EZ-ORTHOPIA

Self Curing Acrylic resin for Orthodontic

Advantages

- High strength
- Quick and convenient
- Excellent fitting accuracy
- Various colors liquid
  (Clear, Yellow, Red, Violet, Blue, Green)

Indications	Contents	Shade
Self curing acrylic resin for orthodontic appliances	Powder 500g Liquid 250ml	Clear, Yellow, Red Violet, Blue, Green

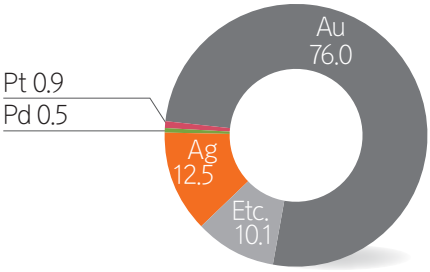
DENTAL **ALLOY**

Precious Alloy

Crown & Bridge : GN760

- Crowns
- Bridges
- Milling procedures
- Cast partial denture
- Cast posts
- Implants

Composition (wt.%)

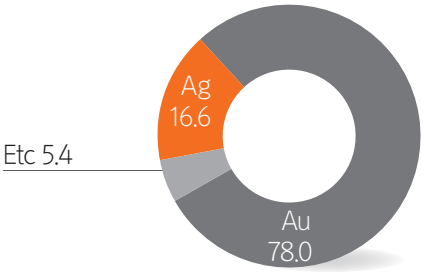


Physical Properties	Density(g/㎤)	Yield Strength(MPa)	Elongation(%)	Melting Range(℃)	Type
	15.6	209	23.0	975~1,078	II

Inlay & Onlay : GN780

- Crowns
- Bridges
- Milling procedures
- Cast partial denture
- Cast posts
- Implants

Composition (wt.%)

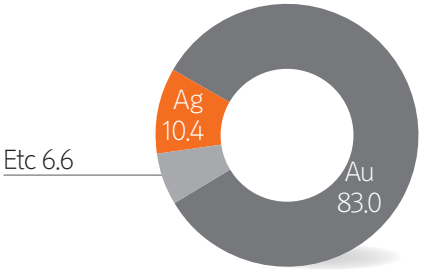


Physical Properties	Density(g/㎤)	Yield Strength(MPa)	Elongation(%)	Melting Range(℃)	Type
	16.2	145	33.0	969~998	I

Inlay & Onlay : NK830

- Crowns
- Bridges
- Milling procedures
- Cast partial denture
- Cast posts
- Implants

Composition (wt.%)



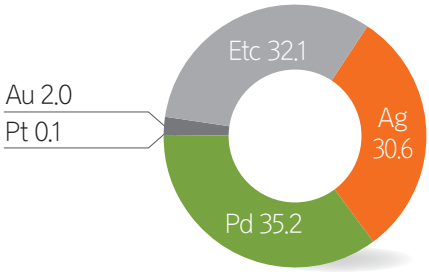
Physical Properties	Density(g/㎤)	Yield Strength(MPa)	Elongation(%)	Melting Range(℃)	Type
	16.9	150	28.0	934~991	I

Semi Precious Alloy

Crown & Bridge : GN020

- Crowns
- Bridges
- Milling procedures
- Cast partial denture
- Cast posts
- Implants

Composition (wt.%)

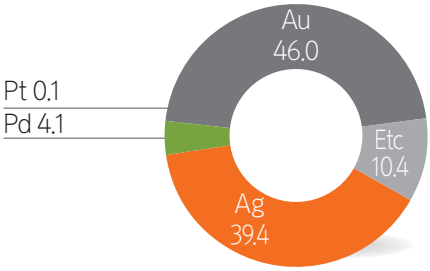


Physical Properties	Density(g/㎤)	Yield Strength(MPa)	Elongation(%)	Melting Range(℃)	Type
	10.5	370	6.0	933~957	III

Crown & Bridge : GN460

- Crowns
- Bridges
- Milling procedures
- Cast partial denture
- Cast posts
- Implants

Composition (wt.%)

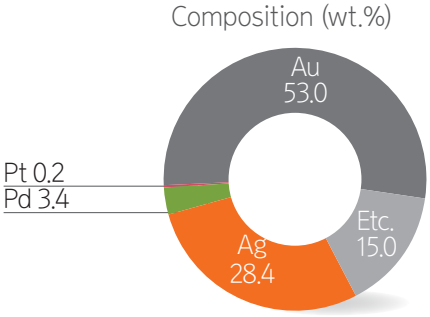


Physical Properties	Density(g/㎤)	Yield Strength(MPa)	Elongation(%)	Melting Range(℃)	Type
	13.1	324	21.0	1,085~1,119	III

Crown & Bridge : GN530

- Crowns
- Bridges
- Milling procedures
- Cast partial denture
- Cast posts
- Implants

Composition (wt.%)



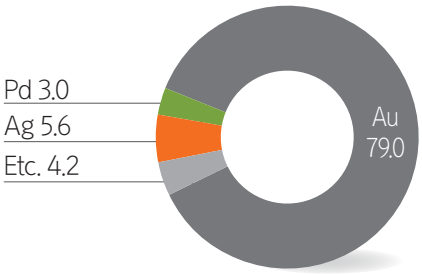
Physical Properties	Density(g/㎤)	Yield Strength(MPa)	Elongation(%)	Melting Range(℃)	Type
	13.5	350	18.0	937~1,021	III

Ceramic Bonding Alloy

Precious Alloy : NK790

- Crowns
- Bridges

Composition (wt.%)

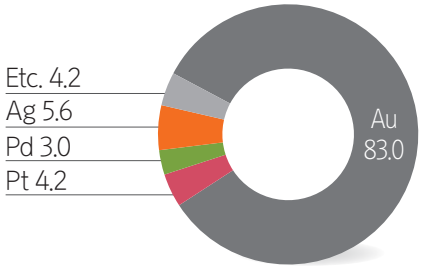


Physical Properties	Density(g/㎤)	Yield Strength (MPa)	Elongation(%)	Melting Range(℃)	Thermal Expansion (25~500℃/K)	Type
	16.8	390	3.1	1,300~1,320	14.8	P.F.G

Precious Alloy : GN830

- Crowns
- Bridges

Composition (wt.%)



Physical Properties	Density(g/㎤)	Yield Strength (MPa)	Elongation(%)	Melting Range(℃)	Thermal Expansion (25~500℃/K)	Type
	17.5	466	6.0	1,091~1,16	15.7	P.F.G

DENTAL **PORCELAIN**

alphadent
innovation
for your teeth

CERAMAX Dental Porcelain for PFM

CHARACTERISTICS

Good Matching the CTE of Metal Frame Safe from cracks worried in repeated firing and cooling.
Controlling Precisely Particle Size Distribution Good workability of build-up.
Adding the Bonding Agents in Opaque Porcelain Enhanced the bond strength of porcelain to metal.
Adding the Fluorescent Pigment Improved esthetic nature of artificial teeth.

INDICATION FOR USE

CERAMAX/CERAMAX II is indicated for veneering of metal framework and copings for the preparation of crowns and bridges.

ASSORTMENTS

Complete Kit / Master Kit / Trial Kit
Powder (10g, 50g) / Paste Opaque (5g) / Glaze & Stain (3g)

Color Combination Chart(Shade Table)

Shade(VitaLumin)	A1	A2	A3	A3.5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
OPAQUE (Powder&Paste)	A1O	A2O	A3O	A3.5O	A4O	B1O	B2O	B3O	B4O	C1O	C2O	C3O	C4O	D2O	D3O	D4O
DENTINE	A1D	A2D	A3D	A3.5D	A4D	B1D	B2D	B3D	B4D	C1D	C2D	C3D	C4D	D2D	D3D	D4D
OPACIOUS DENTINE	ODA1	ODA2	ODA3	ODA3.5	ODA4	ODB1	ODB2	ODB3	ODB4	ODC1	ODC2	ODC3	ODC4	ODC2	ODC3	ODC4
CERVICAL	AC1+ A1D	AC1+ A2D	AC1	AC2+ A3.5D	AC2	BC+ B1D	BC+ B2D	BC+ B3D	BC	CC+ C1D	CC+ C2D	CC+ C3D	CC	DC+ D2D	DC+ D3D	DC
ENAMEL	E2	E2	E3	E3	E4	E1	E3	E3	E3	E2	E3	E3	E4	E2	E3	E3

Bleaching	A_{00}	A_0	B_{00}	B_0
PASTE OPAQUE	POA_{00}	POA_0	POB_{00}	POB_0
OPAQUE(Powder&Paste)	$A_{00}O$	A_0O	$B_{00}O$	B_0O
DENTINE	$A_{00}D$	A_0D	$B_{00}D$	B_0D
OPACIOUS DENTINE	ODA_{00}	ODA_0	ODB_{00}	ODB_0

TRANSLUCENT	Clear	Opal	Pearl	Brown	Blue	Milky	Pink	Amber	Luster	Luster
	T-Clear	T-Opal	T-Pearl	T-Brown	T-Blue	T-Milky	T-Pink	T-Amber	LT_0	LT1

Color Modifier	Yellow	Orange	Pink	Dark Brown	Grey	White	Blue
OPAQUE	OM-Y	OM-O	OM-P	OM-DB	OM-G	OM-W	-
DENTINE	DM-Y	DM-O	DM-P	DM-DB	DM-G	DM-W	DM-B

MARGIN (Shoulder)	S1	S2	S3	S4	S5
	A1,B1	A2,B2,C1,D2	A3,B3,B4	C2,D3,D4	A3.5,A4,C3,C4

GUM LIGHT PINK DARK PINK ADD ON BODY CLEAR

GLAZE & STAIN (Powder&Paste): GLAZE, YELLOW, ORANGE, OCHER, BROWN, RED BROWN, DARK BROWN, PINK, LILAC, BLUE, BLACK, GREY, WHITE

PASTE OPAQUE : 20 Shades and Base Opaque(POP-ACE:Orange)

Firing Schedule

Condition / Bake		PreDry		Firing			Vacuum (mmHg)
		Start Temp.	Time	Heating Rate	Final Temp.	Holding Time	
1st OPAQUE(Wash)	Paste	450℃	8 min	60℃/min	960℃	1 min	full
	Powder	500℃	5 min	60℃/min	930℃	1 min	full
2nd OPAQUE	Paste	450℃	8 min	60℃/min	950℃	1 min	full
	Powder	500℃	5 min	60℃/min	920℃	1 min	full
MARGIN(Shoulder)		500℃	5 min	60℃/min	910℃	1 min	full
1st BUILD-UP(Body)		500℃	5 min	60℃/min	880℃	1 min	full
2nd BUILD-UP(Body)		500℃	5 min	60℃/min	870℃	1 min	full
GLAZING	Self-	500℃	3 min	60℃/min	880℃	1 min	-
	Powder Paste	500℃	5 min	60℃/min	870℃	1 min	-
ADD ON		500℃	5 min	60℃/min	850℃	1 min	-

·This firing schedule is just recommended conditions for your good firing results.
·You should change the firing temperature according to your porcelain furnace, and control the holding time within 1min for the size of bridges.

CERAMAX II

Dental Porcelain for PFM

Color Combination Chart(Shade Table)

Shade(VitaLumin)	A1	A2	A3	A3.5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
OPAQUE (Powder&Paste)	A1O	A2O	A3O	A3.5O	A4O	B1O	B2O	B3O	B4O	C1O	C2O	C3O	C4O	D2O	D3O	D4O
DENTINE	A1D	A2D	A3D	A3.5D	A4D	B1D	B2D	B3D	B4D	C1D	C2D	C3D	C4D	D2D	D3D	D4D
OPACIOUS DENTINE	ODA1	ODA2	ODA3	ODA3.5	ODA4	ODB1	ODB2	ODB3	ODB4	ODC1	ODC2	ODC3	ODC4	ODC2	ODC3	ODC4
CERVICAL	AC1+ A1D	AC1+ A2D	AC1	AC2+ A3.5D	AC2	BC+ B1D	BC+ B2D	BC+ B3D	BC	CC+ C1D	CC+ C2D	CC+ C3D	CC	DC+ D2D	DC+ D3D	DC
ENAMEL	E2	E2	E3	E3	E4	E1	E3	E3	E3	E2	E3	E3	E4	E2	E3	E3

Bleaching	A_{00}	A_0	B_{00}	B_0
PASTE OPAQUE	POA_{00}	POA_0	POB_{00}	POB_0
OPAQUE(Powder&Paste)	$A_{00}O$	A_0O	$B_{00}O$	B_0O
DENTINE	$A_{00}D$	A_0D	$B_{00}D$	B_0D
OPACIOUS DENTINE	ODA_{00}	ODA_0	ODB_{00}	ODB_0

TRANSLUCENT	Clear	Opal	Pearl	Brown	Blue	Milky	Pink	Amber	Luster	Luster
	T-Clear	T-Opal	T-Pearl	T-Brown	T-Blue	T-Milky	T-Pink	T-Amber	LT_0	LT1

Color Modifier	Yellow	Orange	Pink	Dark Brown	Grey	White	Blue
OPAQUE	OM-Y	OM-O	OM-P	OM-DB	OM-G	OM-W	-
DENTINE	DM-Y	DM-O	DM-P	DM-DB	DM-G	DM-W	DM-B

MARGIN (Shoulder)	S1	S2	S3	S4	S5
	A1,B1	A2,B2,C1,D2	A3,B3,B4	C2,D3,D4	A3.5,A4,C3,C4

GUM: LIGHT PINK / DARK PINK

ADD ON: BODY CLEAR

GLAZE & STAIN (Powder&Paste): GLAZE, YELLOW, ORANGE, OCHER, BROWN, RED BROWN, DARK BROWN, PINK, LILAC, BLUE, BLACK, GREY, WHITE

PASTE OPAQUE : 20 Shades and Base Opaque(POP-ACE:Orange)

Firing Schedule

Condition / Bake		PreDry Start Temp.	PreDry Time	Firing Heating Rate	Firing Final Temp.	Firing Holding Time	Vacuum (mmHg)
1st OPAQUE(Wash)	Paste	500℃	8 min	65℃/min	960℃	1 min	full
	Powder	650℃	5 min	55℃/min	950℃	1 min	full
2nd OPAQUE	Paste	500℃	8 min	65℃/min	950℃	1 min	full
	Powder	650℃	5 min	55℃/min	940℃	1 min	full
MARGIN(Shoulder)		650℃	5 min	55℃/min	935℃	1 min	full
1st BUILD-UP(Body)		600℃	8 min	45℃/min	930℃	1 min	full
2nd BUILD-UP(Body)		600℃	8 min	45℃/min	920℃	1 min	full
GLAZING	Self-	650℃	3 min	50℃/min	920℃	1 min	-
	Powder	500℃	5 min	50℃/min	910℃	1 min	-
	Paste	500℃	5 min	50℃/min	850℃	1 min	-
ADD ON		650℃	5 min	55℃/min	850℃	1 min	-

·This firing schedule is just recommended conditions for your good firing results.
·You should change the firing temperature according to your porcelain furnace, and control the holding time within 1min for the size of bridges.

ZIRMAX Dental Porcelain for Zirconia

CHARACTERISTICS

Crack-free Porcelain for Zirconia Coping
Enhanced the Bonding Strength with Primer
Improved Esthetic Nature and Shade Stability
Easy Build-up and Economic Porcelain

INDICATION FOR USE

ZIRMAX is indicated for veneering of zirconia framework and copings for the preparation of crowns and bridges.

ASSORTMENTS

Complete Kit / Master Kit / Trial Kit
Powder (10g, 50g) / Glaze & Stain (3g)

Color Combination Chart(Shade Table)

Shade(VitaLumin)	A1	A2	A3	A3.5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
BASE DENTINE	BDA1	BDA2	BDA3	BDA3.5	BDA4	BDB1	BDB2	BDB3	BDB4	BDC1	BDC2	BDC3	BDC4	BDD2	BDD3	BDD4
DENTINE	A1D	A2D	A3D	A3.5D	A4D	B1D	B2D	B3D	B4D	C1D	C2D	C3D	C4D	D2D	D3D	D4D
CERVICAL	AC1+ A1D	AC1+ A2D	AC1	AC2+ A3.5D	AC2	BC+ B1D	BC+ B2D	BC+ B3D	BC	CC+ C1D	CC+ C2D	CC+ C3D	CC	DC+ D2D	DC+ D3D	DC
ENAMEL	E2	E2	E3	E3	E4	E1	E3	E3	E3	E2	E3	E3	E4	E2	E3	E3

TRANSLUCENT	Opal	Opal	Opal	Clear	Orange	Pink	Blue	Grey	Milky	Luster	Luster
	T1	T2	T3	T-Clear	T-Orange	T-Pink	T-Blue	T-Grey	T-Milky	LT0	LT1

DENTINE MODIFIER	Yellow	Orange	Pink	Dark Brown	Grey	White	Blue
	DM-Y	DM-O	DM-P	DM-DB	DM-G	DM-W	DM-B

MARGIN (Shoulder)	S1	S2	S3	S4	S5
	A1,B1	A2,B2,C1,D2	A3,B3,B4	C2,D3,D4	A3.5,A4,C3,C4

GUM	LIGHT PINK	DARK PINK

ADD ON	BODY ENAMEL CLEAR

GLAZE & STAIN (Powder&Paste)						
GLAZE	YELLOW	ORANGE	OCHER	BROWN	RED BROWN	DARK BROWN
PINK	LILAC	BLUE	BLACK	GREY	WHITE	

Firing Schedule

Condition		PreDry		Firing			Vacuum (mmHg)
Bake		Start Temp	Time	Heating Rate	Final Temp	Holding Time	
MARGIN	Powder	500℃	5 min	60℃/min	910℃	1 min	full
BASE DENTINE	Powder	500℃	5 min	60℃/min	890℃	1 min	full
1st BUILD-UP(Body)		500℃	6 min	60℃/min	880℃	1 min	full
2nd BUILD-UP(Body)		500℃	5 min	60℃/min	870℃	1 min	full
GLAZING	Self-	500℃	3 min	60℃/min	880℃	1 min	-
	Powder	500℃	5 min	60℃/min	870℃	1 min	-

·This firing schedule is just recommended conditions for your good firing results.
·You should change the firing temperature according to your porcelain furnace, and control the holding time within 1min for the size of bridges.

DENTAL RESINS

BUR STAR

TRIMMING AND GRINDING, FOR THE BEST!