

Colorplate



General characteristics

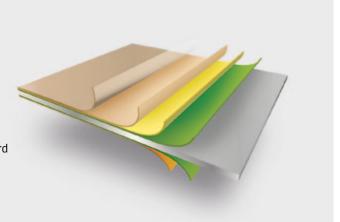
It adds colour to metal, protecting it and increasing its anti-corrosive properties at the same time.

General properties

- Great decorative possibilities in special one-colour finishes or RAL chart.
- Special colours on request, minimum 1,300 m².
- · Good resistance to corrosion and dampness.
- Easily mechanised, but cannot be welded.

Composition

- O Protective film 30-50 μ (optional)
- O Finish coating 15-20 μ
- O Prime coating 5-7 μ
- Metallic substrate
 - · Galvanised steel according to EN 10346 standard
 - · Cold laminated steel according to EN 10131 standard
 - · Aluminium according to EN 485 standard
- O Back primer 7-10 μ



Product behaviour

DESCRIPTION	TEST	UNIT	RESULT	OBSERVATIONS
· Total coating thickness	ECCA T1	μ	25	depending on nature
· Specular gloss (Gardner 60°)	ECCA T2	%	30 (+/-5)	adaptable to requirements
· Colour difference	ECCA T3		ΔE<1,0	depending on reference
· Pencil hardness	ECCA T4		F-H	depending on nature
· Resistance to quick deformation	ECCA T5	joules	>12	without detachment
· T bending	ECCA T7		0-1T	without cracking or separation
· Resistance to salt spray	ECCA T8	hours	1000	2 mm max. detachment
· Resistance to water immersion	ECCA T9	hours	>500	2 mm max. detachment
MEC friction test	ECCA T11	DF	>100	without detachment
· Heat ageing	ECCA T13	hours	500	100° C -> no alteration
· Resistance to Taber abrasion	ECCA T16	mg	<20	100 cycles
· Stain resistant	ECCA T18			
Strawberry, orange, butter, fried tomato, mustard, lipstick, oil, milk, coffee, tea, chocolate and soap.			stain free	after 16 hours

Recubrimientos Plásticos S.A.

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Acquaplate
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Decorplate
Glossyplate
Inoxplate
Lamiplate
Metalplate
Starplate
Thermoplate



